

## OUTLAST. OUTPERFORM. OUTSTANDING.

Backed by over 30 years of proven geomembrane performance, XR-5<sup>®</sup> PW is the latest addition to the XR-Technology family.

The new XR-5<sup>®</sup> PW is specifically engineered for potable water floating cover applications

where UV protection is critical. This highstrength, flexible, puncture, tear- and UV-resistant membrane is the only coated fabric with NSF 61 approval for potable water contact.



## The **XR5PW** Difference vs. CSPE and Polypropylene

- 45mil XR-5<sup>®</sup> PW
- Superior UV-Resistance
- Floating Covers
- High Tensile Strength
- 20-Year Warranty
- Low Thermal Expansion And Contraction

Seaman Corporation is a global leader in the development of a broad range of innovative, high-performance fabrics. With a 60-year track record, Seaman Corporation has developed innovative fabric solutions for the roofing, military, architectural and marine industries.



| Property  | Test Method   | 8142 XR-5 PW  |
|---|---|---|
| Base Fabric Type<br>Base Fabric Weight          | ASTM D 751  | Polyester<br>6.5 oz/yd² nominal<br>(220 g/m² nominal)   |
| Thickness                                       | ASTM D 751  | 45 mils nominal<br>(1.13 mm min.)   |
| Weight  | ASTM D 751  | 42.0 ± 2.0 oz/yd²<br>(1424 ± 70 g/sq. m)  |
| Tear Strength                                   | ASTM D 751<br>Trap Tear                                   | 40/55 lb. min.<br>(175/245 N min.)  |
| Breaking Yield Strength                         | ASTM D 751<br>Grab Tensile                                | 550/550 lb. min.<br>(2,447/2,447 N min.)  |
| Low Temperature Resistance                      | ASTM D 2136<br>4hrs-1/8in Mandrel                         | Pass @ -30° F<br>(Pass @ -35° C)  |
| Dimensional Stability                           | ASTM D 1204<br>212°F/100° C-1 hr.                         | 0.5% max.<br>each direction   |
| Hydrostatic Resistance                          | ASTM D 751<br>Method A                                    | 800 psi min.<br>(5.51 MPa min.)   |
| Blocking Resistance                             | ASTM D 751<br>180° F/82° C                                | #2 Rating max.  |
| Adhesion-Ply                                    | ASTM D 413<br>Type A                                      | 15 lb./in. min. or film<br>tearing bond<br>(13 daN/5 cm min. or FTB)  |
| Adhesion-<br>Heat Welded Seam                   | ASTM D 751<br>Dielectric Weld                             | 40 lb./2in. min.<br>(17.5 daN/5 cm min.)  |
| Dead Load Seam Strength                         | ASTM D 751<br>4-Hour Test                                 | Pass 240 lb./in. @ 70° F<br>(Pass 1,068 N/2.54 cm @ 21° C)<br>Pass 120 lb./in. @ 160° F<br>(Pass 534 N/2.54 cm @ 70° C) |
| Bonded Seam Strength                            | ASTM D 751<br>Procedure A,<br>Grab Test Method            | 550 lb. min.<br>(2,450 N min.)  |
| Abrasion Resistance                             | ASTM D 3389<br>H-18 Wheel<br>1 kg Load                    | 2,000 cycles min. before fabric<br>exposure, 50 mg/100 cycles max.<br>weight loss                                       |
| Weathering Resistance                           | ASTM G 153  | 8,000 hours min. with no<br>appreciable change or stiffening<br>or cracking of coating                                  |
| Water Absorption                                | ASTM D 471, Section 12<br>7 Days                          | 0.025 kg/m² max. @ 70° F/21° C<br>0.14 kg/m² max @ 212° F/100° C  |
| Wicking   | ASTM D 751  | 1/8in max. (0.3 cm max.)  |
| Bursting Strength                               | ASTM D 751 Ball Tip                                       | 750 lb. min. (3,330 N min.)   |
| Puncture Resistance                             | ASTM D 4833   | 275 lb. min. (1,200 N min.)   |
| Coefficient of Thermal<br>Expansion/Contraction | ASTM D 696  | 8 x 10 <sup>-6</sup> in/in/° F max.<br>(1.4 x 10 <sup>-5</sup> cm/cm/° C max.)  |
| Puncture Resistance                             | FTMS 101C Method 2031                                     | 350 lb. (approx.)   |
| Environmental/Chemical<br>Resistance Properties | ASTM D 741<br>7-day Total Immersion<br>with Exposed Edges | NSF 61 approved for potable water   |

## **Available Colors**

Black

Tan

