

## SOCIAL RESPONSIBILITY

Nosco is committed to being an ever-improving contributor to saving our planet's resources. We have initiatives in place to sustainably operate all of our facilities and processes.



## SUSTAINABLE EFFORTS & RESPONSIBLE MANUFACTURING

- Our employee-based Green Team institutes recycling programs in all facilities to reduce carbon emissions.
- Our Lean Manufacturing strategies focus on improving production and reducing waste.
- We have implemented a digital file and record management system through a new ERP to substantially reduce paper usage.
- Multiple facilities allow us the flexibility to produce customer packaging in close proximity to their location reducing fuel output when possible.
- Most of our post-production refuse is 100% recycled. Examples include: printing plates, electronics, solvents, wood (i.e. pallets), plastic, paper, steel and batteries.
- Our facilities utilize the latest energy-saving technologies on much of our equipment, including T-5, T-8 and LED lighting, water-saving devices, HVAC and variable frequency drives.
- Paper and paperboard are purchased from mills and converters that support sustainable practices. This allows us to use materials such as virgin SBS, fully-recycled CRB and SUS (made from 15% recovered fibers).
- Our sustainability-certified paper suppliers comply with SFI, FSC and PEFC program standards.
- Nosco continuously researches and implements products with minimal VOCs, such as UV ink.

## SUSTAINABILITY WITH HP INDIGO PRINTING

- Save time, cost and materials with short to medium runs.
- HP Indigos are built with the Design for Environment (DfE) strategy.
- HP Indigo inks and supplies are free of substances listed on the U.S. federal list of Hazardous Air Pollutants.
- Our HP Indigo presses have on-board solvent recapture systems, in which emissions are disposed.
- There are no toxic air contaminants in HP ElectroInks.