



# 412 SERIES PROCESS PARAMAGNETIC OXYGEN ANALYZER

# APPLICATIONS

For continuous analysis of oxygen (O<sub>2</sub>) in process gas streams that contain gases that interfere with other methods of O<sub>2</sub> measurement. For high accuracy or high purity applications.

# FEATURES

- Highest accuracy O2 analyzer, very stable
- Fast response (T90 4 to 5 seconds) and bright digital readout
- Linear over entire 0-100% range
- Microprocessor control with push button calibration
- Explosion-proof version has magnetic calibration
- Non-consummable O<sub>2</sub> detector, no periodic replacement required
- Built-in sample pump or pressure regulator, and 4 20 mA output
- To improve accuracy, detector is temperature controlled and compensated for changes in barometric pressure in the vented sample

# OPTIONS

- Hi/Low gas, low flow, and diagnostic alarms available
- Isolated 4-20mA, RS232, RS485, MODBUS®, and Ethernet outputs available
- Cabinet purge system available for use in hazardous areas
- Automatic calibration with touch screen LCD display
- Cold weather package for operation to -20°C (-4°F)
- Cabinet coolers can be fitted to most models

#### CALIBRATION

- Nitrogen for zero
- Air or analyzed calibration gas for span

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Explosion-Proof (N7MC) Enclosure Model 412N7MC



Wall Mount (N4) Enclosure Model 412N4

#### DESCRIPTION

The Nova 412 Series O<sub>2</sub> analyzers utilize a magneto-dynamic paramagnetic measuring cell and powerful selenium cobalt magnet assembly with on-board pre-amplification to provide the highest standard of O<sub>2</sub> analysis. Accuracy is further augmented by built-in barometric pressure compensation and detector temperature control.

In operation, the magneto-dynamic cell makes use of the principle that oxygen is drawn into a magnetic field, thereby increasing the force exerted on a diamagnetic body suspended in the field. The amount of current necessary to restore the position of the body is directly proportional to the O<sub>2</sub> level of the sample gas. Very few other gases respond this way, making this method of detection very specific to oxygen.

### MODELS

There are six types of mounting configurations available. All tubing connections are 1/4" SS FPT.

- 412N4 Wall mounted NEMA4 (IP65) enclosure rating
- 412N4X Wall mounted corrosion-resistant NEMA4X (IP65) enclosure rating
- 412N7MC: Wall mounted NEMA7 UL/CSA explosion-proof with non-intrusive magnetic calibration, Class 1 Div 1 Group BCD
  412RMN7: Wall mounted NEMA7 sensor housing with rack
- 412RM 19" (483mm) rack mounted, on sliding rails
- mounted control cabinet (two separate enclosures)

Nova reserves the right to specification changes which

SPECIFICATIONS	may occur with advances in design without prior notice.
Description	
Method of Detection:	Magneto-dynamic paramagnetic O2 cell, heated and temperature-controlled
Ranges Available:	Any range from 0-2.0% to 0-100.0% O <sub>2</sub>
Resolution:	0.1% O <sub>2</sub>
Accuracy and Repeatability:	± 1% of full scale
Drift:	± 0.2% of full scale per month.
Response Time (T-90):	4 - 5 seconds at a sample flow of 1 LPM
Ambient Temperature Range:	40 to 104°F (4 to 40°C). Optional: -30°C to 55°C (-22°F to 131°F) with Outdoor Pkg. Sample dew point should be at least 9°F (5°C) below lowest sample temperature.
Linearity:	± 0.5% of full scale or 0.05%, whichever is greater
Size and Weight:	Dimensions will vary depending on enclosure style and options required
Power:	115VAC 60Hz (220VAC 50Hz available)
Output Options:	4-20mA into 500 ohms non-isolated standard Isolated 4-20mA, RS232, RS485, MODBUS®, Ethernet outputs optional
Alarms:	High and/or low alarm contacts available, relay contacts SPDT 5A @ 220VAC rating. Low flow alarm optional

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# UNIQUE APPLICATIONS

All Nova analyzers are built using proven technologies and techniques. If this product does not suit your application, please contact Nova at 1-800-295-3771. In many cases, we are able to build an analyzer specific to your needs.



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