



U.S. Department  
of Transportation

Pipeline and  
Hazardous Materials  
Safety Administration

IAEA CERTIFICATE OF COMPETENT AUTHORITY  
SPECIAL FORM RADIOACTIVE MATERIALS

CERTIFICATE USA/0502/S-96, REVISION 13

East Building, PHH-23  
1200 New Jersey Ave, SE  
Washington, D.C. 20590

This certifies that the sources described have been demonstrated to meet the regulatory requirements for special form radioactive material as prescribed in the regulations of the International Atomic Energy Agency<sup>1</sup> and the United States of America<sup>2</sup> for the transport of radioactive material.

1. Source Identification - QSA Global, Inc. Model Nos. X54 (Manufactured before January 1, 1998), X540 (Manufactured on or after February 17, 1981), and X540/1 (Manufactured on or after September 27, 2000).
2. Source Description - Tungsten inert gas or laser seal welded cylindrical single or double encapsulations. The outer encapsulation is made of titanium or stainless steel and the inner encapsulation, if used, is made of titanium, stainless steel, or aluminum. Approximate exterior dimensions are 5.15 mm (0.2 in.) maximum diameter and 15.15 mm (0.6 in.) in length (Model X54); and 5.16 mm (0.2 in.) in diameter and 7.65 mm (0.3 in.) in length (Models X540 and X540/1). Construction shall be in accordance with attached Amersham Drawing No. A10639, Issue C (Model X54) or QSA Global Inc. Drawing No. R87527, Rev. H (Models X540 and X540/1).

---

<sup>1</sup> "Regulations for the Safe Transport of Radioactive Material, 2012 Edition, No. SSR-6" published by the International Atomic Energy Agency (IAEA), Vienna, Austria.

<sup>2</sup> Title 49, Code of Federal Regulations, Parts 100-199, United States of America.

**CERTIFICATE USA/0502/S-96, REVISION 13**

3. Radioactive Contents - No more than 17.0 TBq (459.5 Ci) of Cobalt-60, in the form of a metal, in the Model X54. No more than either: 20.0 TBq (540.5 Ci) of Cobalt-60 in the form of metal; 17.0 TBq (459.5 Ci) of Iridium-192 in the form of metal; or 5.56 TBq (150.3 Ci) of Selenium-75 in the form of physically inert and stable metal-selenide compound, in the Models X540 and X540/1. Only the activity of Ir-192 in special form may be determined from a measurement of the rate of decay or a measurement of the radiation level at a prescribed distance from the source.
4. Management System Activities - Records of Management System activities required by Paragraph 306 of the IAEA regulations shall be maintained and made available to the authorized officials for at least three years after the last shipment authorized by this certificate. Consignors in the United States exporting shipments under this certificate shall satisfy the requirements of Subpart H of 10 CFR 71.
5. Expiration Date - This certificate expires on January 31, 2028. Previous editions which have not reached their expiration date may continue to be used.

This certificate is issued in accordance with paragraph(s) 804 of the IAEA Regulations and Section 173.476 of Title 49 of the Code of Federal Regulations, in response to the December 2, 2022 petition by QSA Global, Inc., Burlington, MA, and in consideration of other information on file in this Office.

Certified By:



William Schoonover  
Associate Administrator for Hazardous  
Materials Safety

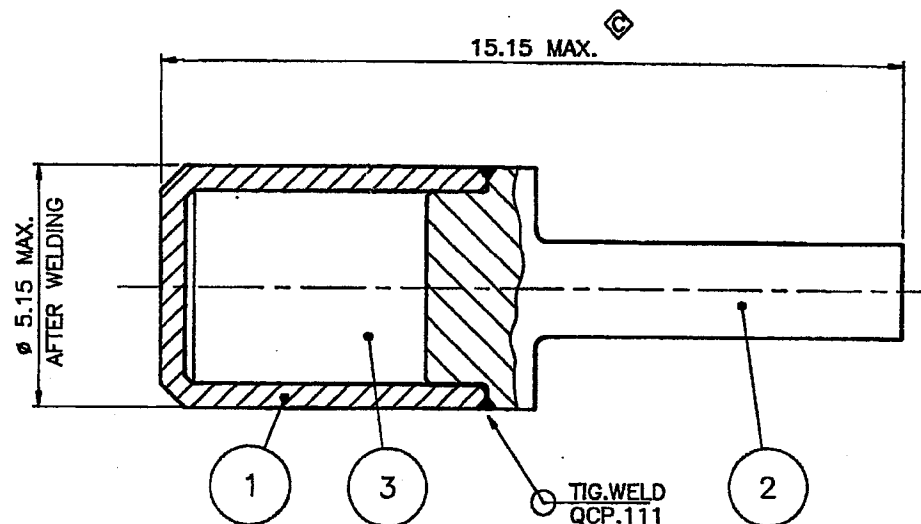
January 13, 2023  
(DATE)

Revision 13 - Issued to extend the expiration date.

DRG  
NO. A10639

Item	Description	Material	Drawing No.	No.off
1	BODY	STAIN.STL.	A10636 ITEM.1	1
2	PLUG	STAIN.STL.	A10638	1
3	ACTIVE MATERIAL			—

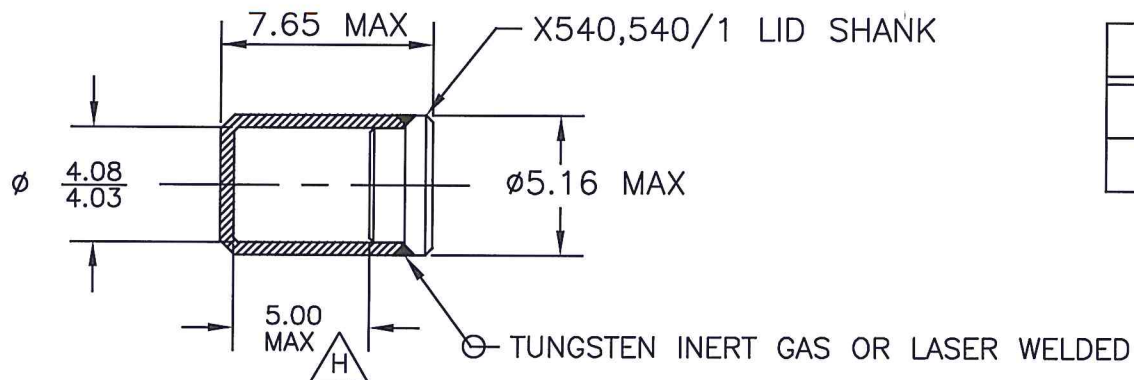
FOR ENGRAVING DETAIL  
SEE DRAWING A62615



ACTUAL SIZE

TOLERANCES	MATERIAL	GENERAL NOTES	SCALE	C	MS1211	4.1.95	M.A.	Checked	Checked	Approved	QA APPROVED
UNLESS OTHERWISE STATED		THIRD ANGLE PROJECTION	10:1	ISSUE	MOD No.	DATE	DRAWN	CHECKED	APPROVED		
SURFACE TEXTURE	FINISH	MODIFICATIONS INDICATED BY ISSUE IN THIS DRAWING CONFORMS TO BS308.	THIS DOCUMENT INCLUDING THE COPYRIGHT THEREIN IS THE EXCLUSIVE PROPERTY OF AMERSHAM INTERNATIONAL PLC. AMERSHAM UK. IT MAY ONLY BE USED FOR THE PURPOSE FOR WHICH IT WAS ISSUED. IT MAY NOT BE DUPLICATED IN ANY WAY, NOR TRANSMITTED TO ANY THIRD PARTY WITHOUT THE EXPRESS PERMISSION OF AMERSHAM INTERNATIONAL PLC.								
UNLESS OTHERWISE STATED	REMOVE ALL BURRS	ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED.	TITLE ASSEMBLY OF CAPSULE X54								
		DO NOT SCALE	USED ON		SHT. SIZE	A3	DRG NO.	A10639	SHT 1 OF	SHTS 1	
		APPROVAL THIS DRAWING IS NOT TO BE USED FOR ANY PURPOSE UNLESS SIGNED AS APPROVED									

© Amersham  
The Health Science Group




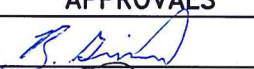

MODEL	MATERIAL
X540	316L STAINLESS STEEL
X540/1	TITANIUM

#### NOTES:

- INTERNAL VOID TO BE 0.010 mL OR GREATER.
- MATERIAL: SEE TABLE
- INNER CAVITY DIMENSIONS MAY VARY. METALLIC SPACERS, SPRINGS AND GUARDS WHICH SECURE AND/OR LOCATE THE RADIOACTIVE MATERIAL OR INNER SOURCE CAPSULE WITHIN THE CAPSULE MAY BE USED.
- MINIMUM WALL THICKNESS TO BE 0.22.
- DIMENSIONS ARE IN MILLIMETERS

#### NOTES:

- MATERIAL: SEE TABLE

APPROVALS		DATE		 <b>QSA GLOBAL</b> 40 NORTH AVE, BURLINGTON, MA 01803		DESCRIPTIVE DRAWING	
 		04 DEC 17 4 DEC 17					
UNLESS OTHERWISE SPECIFIED DIMENSIONS IN INCHES TOLERANCES: FRACTIONS $\pm 1/8$ X.X $\pm 0.12$ X.XX $\pm 0.06$ X.XXX $\pm 0.020$				TITLE X540 CAPSULE SERIES			
SIZE A		DWG. NO. R87527		SCALE: NONE		SHEET 1 OF 1	
ERF #		3726		REV H			