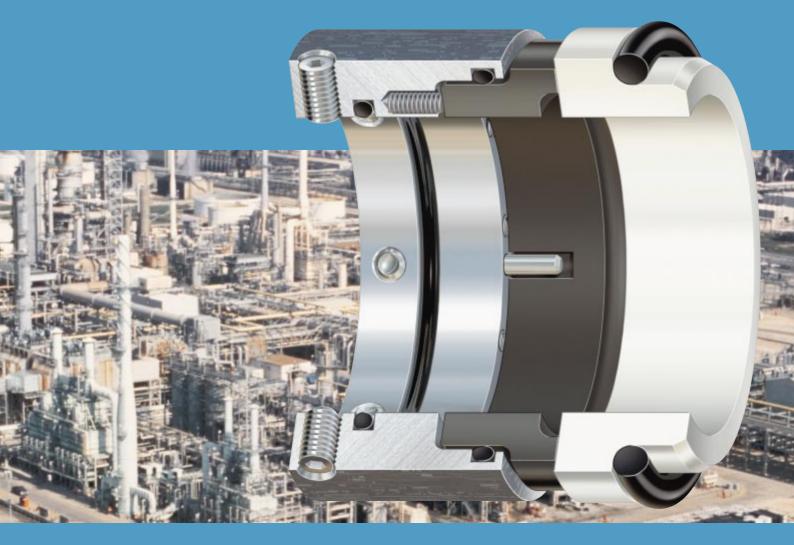
## **491™Rotary Seal**

- High Quality in an Economical Seal
- Fits Extra Small Seal Chambers
- Designed to Outlast Single Spring Seals



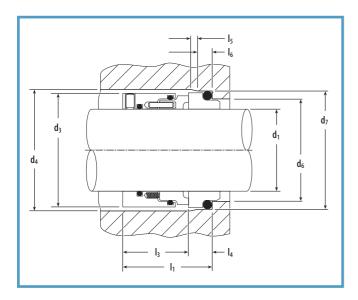
# The new standard for reliability

- Fits DIN 24960 I<sub>1</sub>k Dimension
- Hydraulically Balanced
- Springs isolated from fluid
- Supplied with DIN 24960 Stationary
- Will not fret shaft or sleeve
- Easy to install, easy to remove

### **CHESTERTON**®

# **491™Rotary Seal**

The CHESTERTON 491 Mechanical Seal is an excellent choice for water, beer and other beverages, and any light duty application where superior, reliable performance is expected.



#### **Technical Data:**

#### Performance

- Pressure to 10 Bar
- Temperature to 180°C
- Surface speed to 10m/sec
- Rotational speed to 3600 RPM

#### **Materials of Construction**

- Carbon rotary face
- 99.7% Ceramic or Sintered Silicon Carbide stationary seat
- 316 SS rotary holder
- Hastelloy C\* springs
- Ethylene propylene or fluorocarbon elastomers

\*Registered Trademark of Haynes International, Inc.

16m         31         23         27         35,0         30,0         5,0         1,5         4         M4           18m         34         27         33         37,5         30,0         7,5         2,0         5         M4           20m         36         29         35         37,5         30,0         7,5         2,0         5         M4           22m         38         31         37         37,5         30,0         7,5         2,0         5         M4           24m         40         33         39         37,5         30,0         7,5         2,0         5         M4           25m         41         34         40         37,5         30,0         7,5         2,0         5         M4           28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5 <t< th=""><th><math>d_1</math></th><th><math>d_4</math></th><th><math>d_6</math></th><th><math>\mathbf{d}_7</math></th><th>l<sub>1</sub></th><th>3</th><th>4</th><th>5</th><th>6</th><th><math>\mathbf{m}_{\mathbf{x}}</math></th></t<>	$d_1$	$d_4$	$d_6$	$\mathbf{d}_7$	l <sub>1</sub>	3	4	5	6	$\mathbf{m}_{\mathbf{x}}$
20m         36         29         35         37,5         30,0         7,5         2,0         5         M4           22m         38         31         37         37,5         30,0         7,5         2,0         5         M4           24m         40         33         39         37,5         30,0         7,5         2,0         5         M4           25m         41         34         40         37,5         30,0         7,5         2,0         5         M4           28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5 <t< td=""><td>16m</td><td>31</td><td>23</td><td>27</td><td>35,0</td><td>30,0</td><td>5,0</td><td>1,5</td><td>4</td><td>M4</td></t<>	16m	31	23	27	35,0	30,0	5,0	1,5	4	M4
22m         38         31         37         37,5         30,0         7,5         2,0         5         M4           24m         40         33         39         37,5         30,0         7,5         2,0         5         M4           25m         41         34         40         37,5         30,0         7,5         2,0         5         M4           28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5 <t< td=""><td>18m</td><td>34</td><td>27</td><td>33</td><td>37,5</td><td>30,0</td><td>7,5</td><td>2,0</td><td>5</td><td>M4</td></t<>	18m	34	27	33	37,5	30,0	7,5	2,0	5	M4
24m         40         33         39         37,5         30,0         7,5         2,0         5         M4           25m         41         34         40         37,5         30,0         7,5         2,0         5         M4           28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5 <t< td=""><td>20m</td><td>36</td><td>29</td><td>35</td><td>37,5</td><td>30,0</td><td>7,5</td><td>2,0</td><td>5</td><td>M4</td></t<>	20m	36	29	35	37,5	30,0	7,5	2,0	5	M4
25m         41         34         40         37,5         30,0         7,5         2,0         5         M4           28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5 <t< td=""><td>22m</td><td>38</td><td>31</td><td>37</td><td>37,5</td><td>30,0</td><td>7,5</td><td>2,0</td><td>5</td><td>M4</td></t<>	22m	38	31	37	37,5	30,0	7,5	2,0	5	M4
28m         44         37         43         42,5         35,0         7,5         2,0         5         M5           30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5 <t< td=""><td>24m</td><td>40</td><td>33</td><td>39</td><td>37,5</td><td>30,0</td><td>7,5</td><td>2,0</td><td>5</td><td>M4</td></t<>	24m	40	33	39	37,5	30,0	7,5	2,0	5	M4
30m         46         39         45         42,5         35,0         7,5         2,0         5         M5           32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5 <t< td=""><td>25m</td><td>41</td><td>34</td><td>40</td><td>37,5</td><td>30,0</td><td>7,5</td><td>2,0</td><td>5</td><td>M4</td></t<>	25m	41	34	40	37,5	30,0	7,5	2,0	5	M4
32m         48         42         48         42,5         35,0         7,5         2,0         5         M5           33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         11,0         2,5         6         M5           <	28m	44	37	43	42,5	35,0	7,5	2,0	5	M5
33m         49         42         48         42,5         35,0         7,5         2,0         5         M5           35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           <	30m	46	39	45	42,5	35,0	7,5	2,0	5	M5
35m         51         44         50         42,5         35,0         7,5         2,0         5         M5           38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5	32m	48	42	48	42,5	35,0	7,5	2,0	5	M5
38m         58         49         56         44,0         35,0         9,0         2,0         6         M5           40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5	33m	49	42	48	42,5	35,0	7,5	2,0	5	M5
40m         60         51         58         44,0         35,0         9,0         2,0         6         M5           43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,0         2,5         6         M5	35m	51	44	50	42,5	35,0	7,5	2,0	5	M5
43m         63         54         61         44,0         35,0         9,0         2,0         6         M5           45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           65m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5	38m	58	49	56	44,0	35,0	9,0	2,0	6	M5
45m         65         56         63         44,0         35,0         9,0         2,0         6         M5           48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M6	40m	60	51	58	44,0	35,0	9,0	2,0	6	M5
48m         68         59         66         44,0         35,0         9,0         2,0         6         M5           50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6	43m	63	54	61	44,0	35,0	9,0	2,0	6	M5
50m         70         62         70         44,5         35,0         9,5         2,5         6         M5           53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6	45m	65	56	63	44,0	35,0	9,0	2,0	6	M5
53m         73         65         73         46,0         35,0         11,0         2,5         6         M5           55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6	48m	68	59	66	44,0	35,0	9,0	2,0	6	M5
55m         75         67         75         46,0         35,0         11,0         2,5         6         M5           60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6	50m	70	62	70	44,5	35,0	9,5	2,5	6	M5
60m         85         72         80         46,0         35,0         11,0         2,5         6         M5           65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6 <td>53m</td> <td>73</td> <td>65</td> <td>73</td> <td>46,0</td> <td>35,0</td> <td>11,0</td> <td>2,5</td> <td>6</td> <td>M5</td>	53m	73	65	73	46,0	35,0	11,0	2,5	6	M5
65m         90         77         85         46,0         35,0         11,0         2,5         6         M5           68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6	55m	75	67	75	46,0	35,0	11,0	2,5	6	M5
68m         93         81         90         46,3         35,0         11,3         2,5         7         M5           70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6	60m	85	72	80	46,0	35,0	11,0	2,5	6	M5
70m         95         83         92         46,3         35,0         11,3         2,5         7         M5           75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6	65m	90	77	85	46,0	35,0	11,0	2,5	6	M5
75m         104         88         97         59,3         48,0         11,3         2,5         7         M6           80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6	68m	93	81	90	46,3	35,0	11,3	2,5	7	M5
80m         109         95         105         60,0         48,0         12,0         3,0         7         M6           85m         114         100         110         60,0         48,0         12,0         3,0         7         M6           90m         119         105         115         62,0         48,0         14,0         3,0         7         M6           100m         129         115         125         62,0         48,0         14,0         3,0         7         M6	70m	95	83	92	46,3	35,0	11,3	2,5	7	M5
85m 114 100 110 60,0 48,0 12,0 3,0 7 M6  90m 119 105 115 62,0 48,0 14,0 3,0 7 M6  100m 129 115 125 62,0 48,0 14,0 3,0 7 M6	75m	104	88	97	59,3	48,0	11,3	2,5	7	M6
90m 119 105 115 62,0 48,0 14,0 3,0 7 M6 100m 129 115 125 62,0 48,0 14,0 3,0 7 M6	80m	109	95	105	60,0	48,0	12,0	3,0	7	M6
100m 129 115 125 62,0 48,0 14,0 3,0 7 M6	85m	114	100	110	60,0	48,0	12,0	3,0	7	M6
	90m	119	105	115	62,0	48,0	14,0	3,0	7	M6
110m 139 125 135 62,0 48,0 14,0 3,0 7 M6	100m	129	115	125	62,0	48,0	14,0	3,0	7	M6
	110m	139	125	135	62,0	48,0	14,0	3,0	7	M6

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