

Add-a-Pal is the economical solution to add palletizing to your new or existing Schneider Case Packer.

Add-a-Pal is a “plug-in” robotic palletizer for your Schneider Case Packer. Sharing the same PLC controls with the Case Packer, Add-a-Pal provides a single packer/palletizer solution in a minimal floor space environment. Utilizing a FANUC robot with Schneider designed end-of-arm tooling (EOAT), Add-a-Pal can pick product, insert a slip sheet, and palletize. Pallet handling options include manual to fully automatic pallet exchange with pallet dispenser. Extend your capabilities with Add-a-Pal!

AT-A-GLANCE

Add palletizing to your new or existing Schneider case packer

Quick and seamless pallet exchange

Customized End-of-arm tooling (EOAT) specifically designed to handle your product reliably

Flexible work cells

Shares PLC controls with the case packer for easy integration

Minimizes floor space

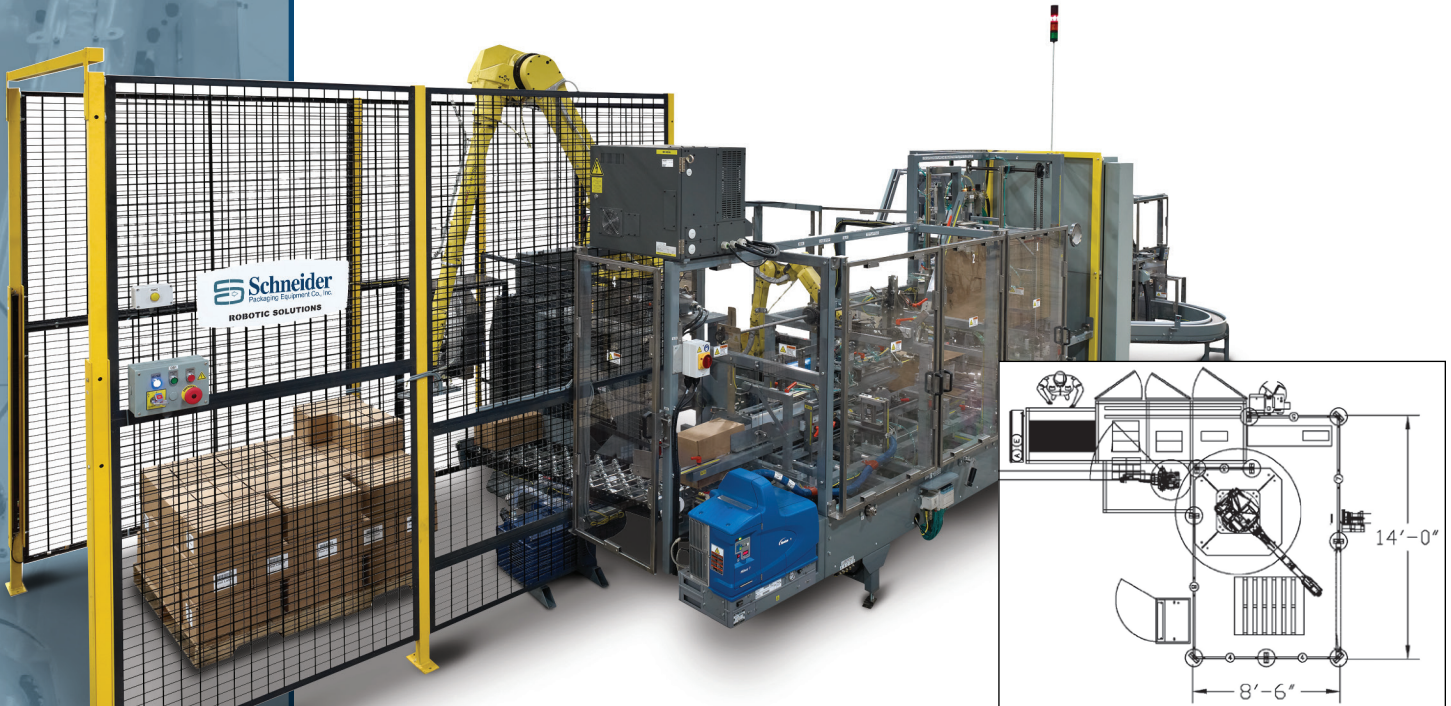
OptiStak included

- Single or multiple products per pick.
- Pallet handling options include manual to fully automatic pallet exchange with pallet dispensers tailored to your throughput requirements.
- End-of-arm tooling (EOAT) options include vacuum, mechanical, fork, or a combination of these with or without pallet hooks and slip sheet handling.
- A wide range of work cell configurations are available to accommodate your floor space, facility, and ergonomic requirements.

**USE WITH THE
FOLLOWING
MACHINES**

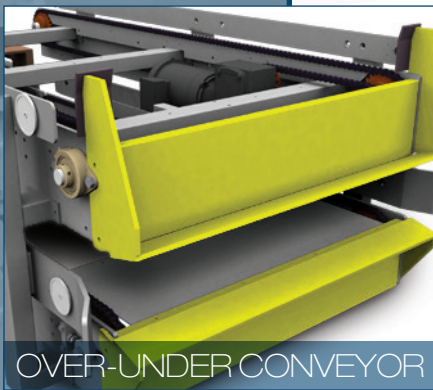
Any Schneider
Case Packer

ADD-A-PAL PALLETIZER



SPECIFICATIONS

Product Types	Cases or trays
Pallet Types	GMA, CHEP, Euro
End-Of-Arm Tooling (EOAT)	Vacuum, Gripper, or Both (determined by product)
Controller	Rockwell Automation PLC
Power Requirements	480 Volt, 3 Phase; Other power options available
Control Voltage	24 VDC
Construction	Standard: Painted, carbon steel
Visual Display	Rockwell Automation color touchscreen HMI
Safety	Meets ANSI/PMMA B155.1 Safety Standards



OVER-UNDER CONVEYOR



OPTISTAK

Pallet Handling Options:

- Manual exchange
- Over/under conveyor
- Floor level automatic exchange
- Conveyor
- Pallet magazines
- Dispensers

Integration Options:

- Stretch wrapper
- Bander
- Product and pallet labeling
- Conveyor, shuttle cars, and automated guided carts
- Pallet and slip sheet dispenser, magazine, or automatic cut sheets on-the-fly

OptiStak

OptiStak is a seamless and simple palletizing solution that meets the production requirements of virtually any industry or product. With OptiStak, your operators can change patterns on the fly, optimize pallet configurations quickly, and avoid changeover delays—directly from the HMI.