



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Superior Joining Technologies

*1260 Turret Dr.
Machesney Park, IL 61115-1416
United States*

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

NonDestructive Testing

Certificate Number: 8489180770
Expiration Date: 30 April 2020

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

NonDestructive Testing

Superior Joining Technologies
1260 Turret Dr.
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7114 Rev L - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation (to be used on audits before 2 December 2018)

AC7114S Rev M - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation Program (to be used on audits before 2 December 2018)

S-U10 GE

S-U11 The Boeing Company

S-U18 Hamilton Sundstrand

AC7114/1 Rev K - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits before 2 December 2018)

AC7114/1S Rev L - Nadcap Supplemental Audit Criteria for Penetrant Suppliers Accreditation Program (to be used on audits before 2 December, 2018)

S-U10 GE

S-U11 The Boeing Company

S-U18 Hamilton Sundstrand

AC7114/2 Rev K - Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits before 2 December 2018)

AC7114/2S Rev L - Nadcap Supplemental Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used before 2 December 2018)

S-U18 Hamilton Sundstrand

Merit

Merit



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Superior Joining Technologies

1260 Turret Dr.
Machesney Park, IL 61115-1416
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Welding

Certificate Number: 8489192660
Expiration Date: 30 April 2021
Accreditation Length: 18 Months

Michael J. Hayward
Vice President and Chief Operating Officer

Merit

Merit



SCOPE OF ACCREDITATION

Welding

Superior Joining Technologies
1260 Turret Dr.
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)

AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement H – Pre/Interpass Heat Treatment (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

AC7110/5S Rev F - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used audits on/after 5 May 2019)

U10 GE Aviation

U11 The Boeing Company

AC7110/6 Rev H - Nadcap Audit Criteria for Laser Welding

Baseline (All audits)

Supplement A – Filler Materials (Additional requirements)

AC7110/6S Rev E - Nadcap Supplemental Audit Criteria for Laser Welding (to be used on/after 17 September 2017)

U10 GE Aviation

AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)

Baseline (All audits)

AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)

U10 GE Aviation

U11 The Boeing Company