

Merit



Merit

*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## ***Superior Joining Technologies***

**1260 Turret Dr.  
Machesney Park, IL 61115-1416  
United States**

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## ***NonDestructive Testing***

Certificate Number: 8489193057  
Expiration Date: 30 April 2022  
Accreditation Length: 24 Months

**Michael J. Hayward**  
Executive Vice President & Chief Operating Officer

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

## **SCOPE OF ACCREDITATION**

### **NonDestructive Testing**

**Superior Joining Technologies**  
1260 Turret Dr.  
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7114 Rev N - Nadcap Audit Criteria for NonDestructive Testing (NDT) Suppliers Accreditation (to be used on audits on/after 5 January 2020)**

**AC7114S Rev O - Nadcap Supplemental Audit Criteria for NonDestructive Testing (NDT) Auditees Accreditation Program (to be used on audits on/after 05 January 2020)**

S-U10 GE Aviation  
S-U11 The Boeing Company  
S-U18 Collins Aerospace (Hamilton Sundstrand)

**AC7114/1 Rev M - Nadcap Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/after 5 January 2020)**

**AC7114/1S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing Facility Penetrant Survey (to be used on audits on/after 05 January 2020)**

S-U10 GE Aviation  
S-U11 The Boeing Company  
S-U18 Collins Aerospace (Hamilton Sundstrand)

**AC7114/2 Rev M - Nadcap Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/after 5 January 2020)**

**AC7114/2S Rev N - Nadcap Supplemental Audit Criteria for NonDestructive Testing Magnetic Particle Survey (to be used on audits on/after 05 January 2020)**

S-U18 Collins Aerospace (Hamilton Sundstrand)

Merit

Merit



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## *Superior Joining Technologies*

*1260 Turret Dr.  
Machesney Park, IL 61115-1416  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## *Welding*

Certification Number: 8489192660  
Expiration Date: 30 April 2021  
Accreditation Length: 18 Months

**Michael J. Hayward**  
Executive Vice President & Chief Operating Officer

---

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

Merit

Merit



## **SCOPE OF ACCREDITATION**

### **Welding**

**Superior Joining Technologies**  
1260 Turret Dr.  
Machesney Park, IL 61115-1416

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

**AC7110 Rev F - Nadcap Audit Criteria for Welding/ Torch and Induction Brazing and Additive Manufacturing (This is required for all Welding / Torch and Induction Brazing and Additive Manufacturing audits) (to be used on audits on/after 30 April 2017)**

**AC7110/5 Rev I - Nadcap Audit Criteria for Fusion Welding (to be used on audits on/after 6 Jan 2019)**

Baseline (All audits)

Supplement C – Automatic / Semi-automatic (Additional requirements)

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement H – Pre/Interpass Heat Treatment (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

**AC7110/5S Rev F - Nadcap Supplemental Audit Criteria for Fusion Welding (to be used audits on/after 5 May 2019)**

U10 GE Aviation

U11 The Boeing Company

**AC7110/6 Rev H - Nadcap Audit Criteria for Laser Welding**

Baseline (All audits)

Supplement A – Filler Materials (Additional requirements)

**AC7110/6S Rev E - Nadcap Supplemental Audit Criteria for Laser Welding (to be used on/after 17 September 2017)**

U10 GE Aviation

**AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

**AC7110/12S Rev H - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits on/after 4 September, 2016)**

U10 GE Aviation

U11 The Boeing Company