Plasma Transferred Arc (PTA)

Aerobraze Engineered Technologies
Wall Colmonoy Limited
Alloy Industrial Estate
Pontardawe Swansea, Wales (U.K.) SA8 4HL
E. aet@wallcolmonoy.co.uk
T. +44 (0)1792 862287
Plasma Transferred Arc (PTA)

Extending Component Service Life and Enhancing Product Performance.

Aerobraze Engineered Technologies is a specialised business unit of Wall Colmonoy Limited with expertise in Plasma Transferred Arc (PTA) deposition processes.

Aerobraze provides enhanced PTA surfacing solutions with many proven benefits:
- High quality weld overlay with no porosity or cracking
- Excellent wear and corrosion resistance
- Controlled dilution of the workpiece
- High coating application rate
- Cost savings versus other weld overlay techniques

Specially Formulated Alloys:
Wall Colmonoy’s PTA alloys are specially formulated for the PTA process. Wall Colmonoy Aerobraze Team offers customised technical expertise to determine the right product for the right application. The coatings can be supplied in the fully machined condition and with total manufacture.

Equipment used - EuTronic Gap 3501 DC
- Tungsten electrode arc with inert gas shrouding
- Consistent deposition rates
- Coating thickness up to 6mm

Typical Material Coated:
- Carbon Steel
- Duplex Steel
- Inconel
- Stainless steel
- Super Duplex Steel

Industries:
- Food
- Gas Turbines
- General Engineering
- Nuclear
- Oil & Gas
- Paper
- Power Generation
- Pumping / Valves
- Steel

Applications:
- Balance Drums
- Bushes
- Guide Rolls
- Parallel Slide Discs
- Pinch Rolls
- Pistons
- Pump Rings
- Pumps
- Rollers
- Standard Roller
- Valve Bodies
- Valve Seats
- Wear Rings

Above: Depositing Wallex 6 PTA: WCL (UK) Aerobraze Facility