

BAYSTAR Lumicene® mPE EC045D Technical Data Sheet Motella Constitution

	Method	Unit	Typical Value
Resin Properties (1)	'		
Melt Flow Index	D-1238	g/10 min	
190°C/2.16 kg			4.5
Density	D-792	g/cm ³	0.925
Melting Point	D-3417	°C	120
Film Properties (1)(2)	·		
Haze	D1003	%	7
1% Secant Modulus	D882, A	kpsi	21
Dart Impact	D1709, A	g	200
Tensile Strength @ Yield	D-882, A	psi	1,100
Elongation at Break	D-882, A	%	780
WVTR ⁽³⁾	F1249	g/100in²/day	0.48

- (1) Data developed under laboratory conditions and are not to be used as specification, maxima or minima.
- (2) Cast film was produced at 2.0 mil.
- (3) Water Vapor Transmission Rate

Characteristics:

- Extrusion coating grade
- Good processing
- Improved edge stability and lower neck in vs. **LLDPE**
- Improved strength vs. **LDPE**
- High moisture barrier
- Higher heat resistance
- Excellent seal strength
- **Excellent compatibility** with LDPE and LLDPE

Applications:

- Extrusion coating
- **Extrusion lamination**
- Coextruded structures



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