Keysight Cleaning Procedures for Lightwave Test and Measurement Equipment

KEYSIGHT
TECHNOLOGIES

Pocket Guide

Subject Matter

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Safety Precautions

The general safety precautions must be observed during all phases of cleaning.   Keysight Technologies assumes no liability for the customer's failure to comply with these requirements.

Content

1. Safety Precautions

The following Cleaning Instructions contain some general safety precautions, which must be observed during all phases of cleaning. Consult your specific optical device manuals or guides for full information on safety matters.

Please try, whenever possible, to use physically contacting connectors, and dry connections. Clean the connectors, interfaces, and bushings carefully after use.

If you are unsure of the correct cleaning procedure for your optical device, we recommend that you first try cleaning a dummy or test device.

Keysight Technologies assumes no liability for the customerís failure to comply with these requirements.

Please follow the following safety rules.

⚡ Do not remove instrument covers when operating.

⚡ Ensure that the instrument is switched off throughout the cleaning procedures.

⚡ Use of controls or adjustments or performance of procedures other than those specified may result in hazardous radiation exposure.

⚡ Make sure that you disable all sources when you are cleaning any optical interfaces.

⚡ Under no circumstances look into the end of an optical device attached to optical outputs when the device is operational. The laser radiation is not visible to the human eye, but it can seriously damage your eyesight.

⚡ To prevent electrical shock, disconnect the instrument from the mains before cleaning. Use a dry cloth, or one slightly dampened with water, to clean the external case parts. Do not attempt to clean internally.

🖐 Do not install parts or perform any unauthorized modification to optical devices.

🖐 Refer servicing only to qualified and authorized personnel.

INVISIBLE LASER RADIATION
DO NOT STARE INTO BEAM OR VIEW
DIRECTLY WITH OPTICAL INSTRUMENTS
CLASS 3A LASER PRODUCT
(IEC 60825-1 / 1998)
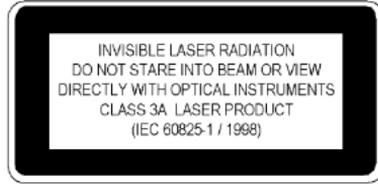
2. Why is it important to clean optical devices ?

In transmission links optical fiber cores are about 9 µm (0.00035") in diameter. Dust and other particles, however, can range from tenths to hundredths of microns in diameter. Their comparative size means that they can cover a part of the end of a fiber core, and thus degrade the transmission quality. This will reduce the performance of your system.

Furthermore, the power density may burn dust into the fiber and cause additional damage (for example, 0 dBm optical power in a single mode fiber causes a power density of approximately 16 million W/m^2). If this happens, measurements become inaccurate and non-repeatable.

Cleaning is, therefore, an essential yet difficult task. Unfortunately, when comparing most published cleaning recommendations, you will discover that they contain several inconsistencies. In this pocket guide, we want to suggest ways to help you clean your various optical devices, and thus significantly improve the accuracy and repeatability of your lightwave measurements.

3. What do I need for proper cleaning?

Standard Cleaning Equipment

Before you can start your cleaning procedure you need the following standard equipment:

• Dust and shutter caps
• Isopropyl alcohol
• Cotton swabs
• Soft tissues
• Pipe cleaner
• Compressed air

Dust and shutter caps

All Keysight Technologies lightwave instruments are delivered with either laser shutter caps or dust caps on the lightwave adapter. Any cables come with covers to protect the cable ends from damage or contamination.

We suggest these protective coverings should be kept on the equipment at all times, except when your optical device is in use. Be careful when replacing dust caps after use. Do not press the bottom of the cap onto the fiber too hard, as any dust in the cap can scratch or pollute your fiber surface.

If you need further dust caps, please contact your nearest Keysight Technologies sales office (see Appendix, page 40).

Isopropyl alcohol

This solvent is usually available from any local pharmaceutical supplier or chemist's shop.

If you use isopropyl alcohol to clean your optical device, do not immediately dry the surface with compressed air (except when you are cleaning very sensitive optical devices). This is because the dust and the dirt is solved and will leave behind filmy deposits after the alcohol is evaporated. You should therefore first remove the alcohol and the dust with a soft tissue, and then use compressed air to blow away any remaining filaments.

If possible avoid using denatured alcohol containing additives. Instead, apply alcohol used for medical purposes.

Never drink this alcohol, as it may seriously damage to your health.

Do not use any other solvents, as some may damage plastic materials and claddings. Acetone, for example, will dissolve the epoxy used with fiber optic connectors. To avoid damage, only use isopropyl alcohol.

Cotton swabs

We recommend that you use swabs such as Q-tips or other cotton swabs normally available from local distributors of medical and hygiene products (for example, a supermarket or a chemist's shop). You may be able to obtain various sizes of swab. If this is the case, select the smallest size for your smallest devices.

Ensure that you use natural cotton swabs. Foam swabs will often leave behind filmy deposits after cleaning.

Use care when cleaning, and avoid pressing too hard onto your optical device with the swab. Too much pressure may scratch the surface, and could cause your device to become misaligned. It is advisable to rub gently over the surface using only a small circular movement.

Swabs should be used straight out of the packet, and never used twice. This is because dust and dirt in the atmosphere, or from a first cleaning, may collect on your swab and scratch the surface of your optical device.

Soft tissues

These are available from most stores and distributors of medical and hygiene products such as supermarkets or chemists' shops.

We recommend that you do not use normal cotton tissues, but multi-layered soft tissues made from non-recycled

cellulose. Cellulose tissues are very absorbent and softer. Consequently, they will not scratch the surface of your device over time.

Use care when cleaning, and avoid pressing on your optical device with the tissue. Pressing too hard may lead to scratches on the surface or misalignment of your device. Just rub gently over the surface using a small circular movement.

Use only clean, fresh soft tissues and never apply them twice. Any dust and dirt from the air which collects on your tissue, or which has gathered after initial cleaning, may scratch and pollute your optical device.

Pipe cleaner

Pipe cleaners can be purchased from tobacconists, and come in various shapes and sizes.The most suitable one to select for cleaning purposes has soft bristles, which will not produces scratches.

The best way to use a pipe cleaner is to push it in and out of the device opening (for example, when cleaning an interface). While you are cleaning, you should slowly rotate the pipe cleaner.

Only use pipe cleaners on connector interfaces or on feedthrough adapters. Do not use them on optical head adapters, as the center of a pipe cleaner is hard metal and can damage the bottom of the adapter.

Your pipe cleaner should be new when you use it. If it has collected any dust or dirt, this can scratch or contaminate your device.

The tip and center of the pipe cleaner are made of metal. Avoid accidentally pressing these metal parts against the inside of the device, as this can cause scratches.

Compressed air

Compressed air can be purchased from any laboratory supplier.

It is essential that your compressed air is free of dust, water and oil. Only use clean, dry air. If not, this can lead to filmy deposits or scratches on the surface of your connector. This will reduce the performance of your transmission system.

When spraying compressed air, hold the can upright. If the can is held at a slant, propellant could escape and dirty your optical device. First spray into the air, as the initial stream of compressed air could contain some condensation or propellant. Such condensation leaves behind a filmy deposit.

Please be friendly to your environment and use a CFC-free aerosol.

Additional Cleaning Equipment

Some Cleaning Procedures need the following equipment, which is not required to clean each instrument:

- Microscope with a magnification range about 50X up to 300X
- Ultrasonic bath
- Warm water and liquid soap
- Premoistened cleaning wipes
- Polymer film
- Infrared Sensor Card

Microscope with a magnification range about 50X up to 300X

A microscope can be found in most photography stores, or can be obtained through or specialist mail order companies. Special fiber-scopes are available from suppliers of splicing equipment.
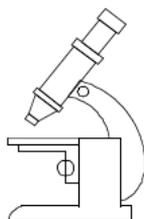
Ideally, the light source on your microscope should be very flexible. This will allow you to examine your device closely and from different angles.

A microscope helps you to estimate the type and degree of dirt on your device. You can use a microscope to choose an appropriate cleaning method, and then to examine the results. You can also use your microscope to judge whether your optical device (such as a connector) is severely scratched and is, therefore, causing inaccurate measurements.

Ultrasonic bath

Ultrasonic baths are also available from laboratory suppliers or specialist mail order companies.
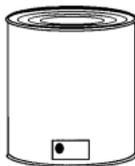
An ultrasonic bath will gently remove fat and other stubborn dirt from your optical devices. This helps increase the life span of the optical devices.

Only use isopropyl alcohol in your ultrasonic bath, as other solvents may cause damage.

Warm water and liquid soap

Only use water if you are sure that there is no other way of cleaning your optical device without causing corrosion or damage. Do not use water that is too hot or too cold, as this may cause mechanical stress, which can damage your optical device.

Ensure that your liquid soap has no abrasive properties or perfume in it. You should also avoid normal washing-up liquid, as it can cover your device in an iridescent film after it has been air-dried.
Some lenses and mirrors also have a special coating, which may be sensitive to mechanical stress, or to fat and liquids. For this reason we recommend you do not touch them.

If you are not sure how sensitive your device is to cleaning, please contact the manufacturer or your sales distributor.

Premoistened cleaning wipes

Use pre-moistened cleaning wipes as described in each individual cleaning procedure. Cleaning wipes may be used in every instance where a moistened soft tissue or cotton swab is applied.

Polymer film

Polymer film is available from laboratory suppliers or specialist mail order companies.

Using polymer film is a gentle method of cleaning extremely sensitive devices, such as reference reflectors and mirrors.
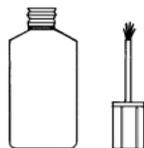
Infrared Sensor Card

Infrared sensor cards are available from laboratory suppliers or specialist mail order companies.

With this card you are able to control the shape of laser light emitted. The invisible laser beam is projected onto the sensor card, then becomes visible to the normal eye as a round spot.
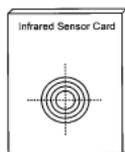
Take care never to look into the end of a fiber or any other optical component when they are in use. This is because the laser can seriously damage your eyes.

4. Preserving Connectors

Listed below are some hints on how best to keep your connectors in the best possible condition.

Making Connections

Before you make any connection you must ensure that all cables and connectors are clean. If they are dirty, use the appropriate cleaning procedure.

When inserting the ferrule of a patchcord into a connector or an adapter, make sure that the fiber end does not touch the outside of the mating connector or adapter. Otherwise you will rub the fiber end against an unsuitable surface, producing scratches and dirt deposits on the surface of your fiber.

Dust Caps and Shutter Caps

Be careful when replacing dust caps after use. Do not press the bottom of the cap onto the fiber as any dust in the cap can scratch or dirty your fiber surface.

When you have finished cleaning, put the dust cap back on, or close the shutter cap if the equipment is not going to be used immediately.

Always keep the caps on the equipment when it is not in use.

All Keysight Technologies lightwave instruments and accessories are shipped with either laser shutter caps or dust caps. If you need additional or replacement dust caps, contact your nearest Keysight Technologies Sales/Service Office (see Appendix on page 40).

Immersion Oil and Other Index Matching Compounds

Wherever possible, do not use immersion oil or other index matching compounds with your device. They are liable to impair and dirty the surface of the device. In addi-

tion, the characteristics of your device can be changed and your measurement results affected.

Cleaning Instrument Housings

Use a dry and very soft cotton tissue to clean the instrument housing and the keypad. Do not open the instruments as there is a danger of electric shock, or electrostatic discharge. Opening the instrument can cause damage to sensitive components, and in addition your warranty will be voided.

5. Which Cleaning Procedure should I use ?

Light dirt

If you just want to clean away light dirt, observe the following procedure for all devices.

• Use compressed air to blow away large particles.
• Clean the device with a dry cotton swab.
• Use compressed air to blow away any remaining filament left by the swab.

Heavy dirt

If the above procedure is not enough to clean your instrument, follow one of the procedures below. Please consult "which Cleaning Procedure should I use" in the center pages of this book.

If you are unsure of how sensitive your device is to cleaning, please contact the manufacturer or your sales distributor.

5.1 How to clean connectors

Cleaning connectors is difficult, as the core diameter of a single-mode fiber is only about 9um. This generally means you cannot see streaks or scratches on the surface. To be certain of the condition of the surface of your connector and to check it after cleaning, you need a microscope.

In the case of scratches, or of dust that has been burnt onto the surface of the connector, you may have no option but to polish the connector. This depends on the degree of dirtiness, or the depth of the scratches. This is a difficult procedure and should only be performed by a skilled person, and as a last resort, as it wears out your connector.

Warning: **Never look into the end of an optical cable that is connected to an active source.**

To assess the projection of the emitted light beam you can use an infrared sensor card. Hold the card approximately 5 cm from the output of the connector. The invisible emitted light is projected onto the card and becomes visible as a small circular spot.

Preferred Procedure

Use the following procedure on most occasions.

1. Clean the connector by rubbing a new, dry cotton swab over the surface using a small circular movement.

2. Blow away any remaining lint with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the connector.

1. Moisten a new cotton swab with isopropyl alcohol.

2. Clean the connector by rubbing the cotton swab over the surface using a small circular movement.

Keysight 81101AC

Keysight 81102SC

Keysight 81109AC

Keysight E5574A

3. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

4. Blow away any remaining lint with compressed air.

An Alternative Procedure

A better, more gentle, but more expensive cleaning procedure is to use an ultrasonic bath with isopropyl alcohol.

1. Hold the tip of the connector in the bath for at least three minutes.

2. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

3. Blow away any remaining lint with compressed air.

5.2 How to clean optical head adapters

Some adapters have an anti-reflection coating on the back to reduce back reflection. This coating is extremely sensitive to solvents and mechanical abrasion. Extra care is needed when cleaning these adapters.

Keysight 81000AA

When using optical head adapters, periodically inspect the optical head's front window. Dust and metal particles can be propelled through the adapter's pinhole while inserting the connector ferrule to the receptacle. Those dirt particles collect on the head's front window, and can lead to wrong measurement results if not removed.

Keysight 81000FA

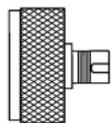Keysight 81000GA

Preferred Procedure

Use the following procedure on most occasions.

Keysight 81000KA

1. Clean the adapter by rubbing a new, dry cotton swab over the surface using a small circular movement.
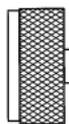
2. Blow away any remaining lint with compressed air.

Keysight 81000SA

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the adapter.
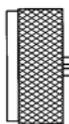
Keysight 81000VA

1. Moisten a new cotton swab with isopropyl alcohol.

2. Clean the adapter by rubbing the cotton swab over the surface using a small circular movement.

Keysight 81000WA

3. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

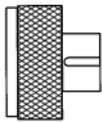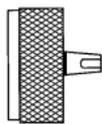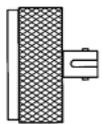4. Blow away any remaining lint with compressed air.

Which cleaning procedure should I use?

The following chart will allow you to select the appropriate cleaning method for your optical device. Within your choosen cleaning method you will be guided on to how to clean depending on the condition of your device. In addition, the risk of each cleaning method is clearly outlined, along with suggested alternatives.

Where products have similar names, a wildcard * is used. So, 81000*I refers to 81000AI, 81000F!, 81000GI, and so on.

Keysight Product	Device Name	Procedure #
81000*A	Screwed head adapters (old version)	5.2, 5.8 (RA)
	Bare fiber adapters: BA and CA	5.4
81000*B	Bare Fiber Adapters	5.3
81000*I	Connector Interfaces	5.3 5.8 (RI and UI)
81000BR	Reference Reflector	5.10
81000DF	Depolarizing Filter	5.11
81000UM	Universal through adapter	5.3
81001FF	Fixed Filter	5.11
81002FF	Integrating Sphere	5.2
81002*I	Power Meter Connector Interfaces	5.3
81003*D	D-Shape Head Adapters	5.2
81003LA	Head Adapter	5.3
81005*A	Connector Adapters for Handhelds	5.3
81005*I	Connector Interfaces for Handhelds	5.3

Keysight Product	Device Name	Procedure #
81010BL	Lens	5.5
81010BS	Optical Power Splitter	5.6 or 5.8
81010PR	PDL Cable	5.1 and 5.9
81050*L	Lenses	5.5
81101*C	Adapter Cable (patchcord)	5.1
81102*C	Adapter Cable (patchcord)	5.1
81109AC	Adapter Cable (patchcord)	5.1
81113*C	Adapter Cable (patchcord)	5.1
81230FL	Attenuating Lens Adapter	5.5
81501*C	Adapter Cable (patchcord)	5.1
81520A/ 21B/24A/25A	Optical Head	5.7
8153A	Lightwave Multimeter Mainframe	5.7, 5.8, 5.9
8153*A	Power Sensor Module	5.9, 5.8 (81534A)
81542MM	LED Source Module	5.8
81551MM, 8155*SM	Laser Source Modules	5.8
8156A	Optical Attenuator	5.8
81610A/ 1A/2A/3A/4A	Return Loss Modules	5.8
81610CC	Return Loss Module Calibration Cable	5.8

Keysight Product	Device Name	Procedure #
81600B	Tunable Laser Source Modules	5.8
819xxA	Compact Tunable Laser Source Modules	5.8
8162*A	Optical Heads	5.7
81621BC	Adapter Cable (patchcord)	5.1
8163A	Lightwave Multimeter	5.7, 5.8, 5.9
81632A/3A/4A	Power Sensor Modules	5.9
81635A	Dual Power Sensor Module	5.8
8164A/B	Lightwave Measurement System	5.7, 5.8, 5.9
8164*A	Tunable Laser Source Modules	5.8
8165*A	Laser Source Modules	5.8
8166A/B	Lightwave Multichannel System	5.7, 5.8, 5.9
8166*A/B	Laser Source Modules	5.8
8167A/B	Tunable Laser Source	5.8
8168A/B/C/D/E/F	Tunable Laser Source	5.8
8168*A	Tunable Laser Modules	5.8
8169A	Polarization Controller	5.8
E4310A (8147A)	Optical Time Domain Reflectometer	5.8
E431*A, E432*A	OTDR Modules	5.8
E4340AZ	EDFA Assembly Kit	Refer to description of components

Keysight Product	Device Name	Procedure #
N771*A	Multiport Tunable Lasers	5.6
N773*A	Optical Switch	5.6
N7744A/45A	Multiport Power Meter	5.7
N7747A/48A	Multiport Power Meter	5.9
N775*A	Optical Attenuator and Power Meter	5.6
N776*A	Optical Attenuator	5.6
N778*A/B	Polarization Testers	5.8
E5526A	accessFIBER Cardcage	5.8
E5527D, E5528A	accessFIBER CPU modules	5.8
E554*A, E555*A	accessFIBER modules	5.8
E5574A	Optical Loss Analyzer	5.1, 5.7
E5970A	Handheld Power Meter	5.7
E5972A	Handheld LED Source	5.8
E5974A	Handheld Laser Source	5.8
E6000B	Mini-OTDR	5.8
E600*A/B, E601*A	Mini-OTDR Modules	5.8
E6053A/58A/60A	Rack OTDR	5.8
N3970A	Optical Power Meter	5.9
N3974A	Optical Light Source	5.8
N3977A	Optical Attenuator	5.8

References

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5.2 How to clean optical head adapters, p. 20
5.3 How to clean connector interfaces, p. 25
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5.7 How to clean instruments with an optical glass plate, p. 29
5.8 How to clean instruments with a physical contact interface, p. 30
5.9 How to clean instruments with a recessed lens interface, p. 32
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5.11 How to clean metal filters or attenuator gratings, p. 34

5.3 How to clean connector interfaces

Caution

Be careful when using pipe cleaners, as the core and the bristles of the pipe cleaner are hard and can damage the interface.

Do not use pipe cleaners on optical head adapters, as the hard core of normal pipe cleaners can damage the bottom of an adapter.

Preferred Procedure

Use the following procedure on most occasions.

1. Clean the interface by pushing and pulling a new, dry pipe cleaner into the opening. Rotate the pipe cleaner slowly as you do this.

2. Blow away any remaining lint with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the interface.

1. Moisten a new pipe cleaner with isopropyl alcohol.

2. Clean the interface by pushing and pulling the pipe cleaner into the opening. Rotate the pipe cleaner slowly as you do this.

3. Moisten a new cotton swab with isopropyl alcohol.

4. Using a new, dry pipe cleaner, remove the alcohol, any dissolved sediment and dust.

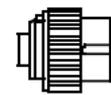5. Blow away any remaining lint with compressed air.
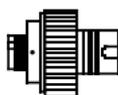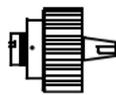
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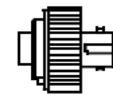
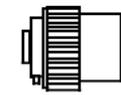Keysight 81000FI
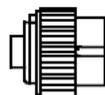
Keysight 81000GI
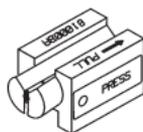
Keysight 81000JI

Keysight 81000KI

Keysight 81000SI

Keysight 81000VI

Keysight 81000WI

5.4 How to clean bare fiber adapters

Bare fiber adapters are difficult to clean. Protect from dust unless they are in use.

Keysight 81000BA

Caution

Never use any kind of solvent when cleaning a bare fiber adapter as solvents can:

* *damage the foam inside some adapters;*

* *deposit dissolved dirt in the groove, which can then dirty the surface of an inserted fiber.*

Preferred Procedure

Use the following procedure on most occasions.

1. Blow away any dust or dirt with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the adapter.

1. Clean the adapter by pushing and pulling a new, dry pipe cleaner into the opening. Rotate the pipe cleaner slowly as you do this.

Caution: Be careful when using pipe cleaners, as the core and the bristles of the pipe cleaner are hard and can damage the adapter.

2. Clean the adapter by rubbing a new, dry cotton swab over the surface using a small circular movement.

3. Blow away any remaining lint with compressed air.

5.5 How to clean lenses

Some lenses have special coatings that are sensitive to solvents, grease, liquid and mechanical abrasion. Take extra care when cleaning lenses with these coatings.

Keysight 81010BL

Lens assemblies consisting of several lenses are not normally sealed. Therefore, use as little alcohol as possible, as it can get between the lenses and in doing so can change the properties of projection.

Keysight 81050BL

Preferred Procedure

Use the following procedure on most occasions.

1. Clean the lens by rubbing a new, dry cotton swab over the surface using a small circular movement.

2. Blow away any remaining lint with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the lens.

1. Moisten a new cotton swab with isopropyl alcohol.

2. Clean the lens by rubbing the cotton swab over the surface using a small circular movement.

3. Using a new, dry cotton swab remove the alcohol, any dissolved sediment and dust.

4. Blow away any remaining lint with compressed air.

5.6 How to clean instruments with a fixed connector interface

You should only clean instruments with a fixed connector interface when it is absolutely necessary. This is because it is difficult to remove any used alcohol or filaments from the input of the optical block.

glass filter

It is important, therefore, to keep dust caps on the equipment at all times, except when your optical device is in use.

If you do discover filaments or particles, the only way to clean a fixed connector interface and the input of the optical block is to use compressed air.

If there are fluids or oil in the connector, please refer the instrument to the skilled personnel of the Keysight service team.

Caution

Only use clean, dry compressed air. Make sure that the air is free of dust, water, and oil. If the air that you use is not clean and dry, this can lead to filmy deposits or scratches on the surface of your connector interface. This will degrade the performance of your transmission system.

Never try to open the instrument and clean the optical block by yourself, because it is easy to scratch optical components, and cause them to become misaligned.

5.7 How to clean instruments with an optical glass plate

Some instruments, for example, the Keysight Technologies optical heads have an optical glass plate to protect the sensor. Clean this glass plate in the same way as optical lenses (see „How to clean lenses" on page 27).

If you are cleaning an Optical Power Head (8162*A), please observe the following additional check. Periodically inspect the optical head's front window for dust and other particles. Dust and particles can be propelled through the optical head adapter's pinhole while inserting a connector ferrule to the receptacle. Particles on the optical head's front window can signifcantly impair measurement results.

Keysight 81524A

Keysight 8163
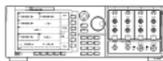
Keysight 8164

Keysight 8166

Keysight E5574A

5.8 How to clean instruments with a physical contact interface
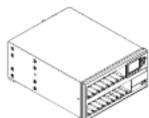
Remove any connector interfaces from the optical output of the instrument before you begin the cleaning procedure.

Cleaning interfaces is difficult as the core diameter of a single-mode fiber is only about 9um. This generally means you cannot see streaks or scratches on the surface. To be certain of the degree of pollution on the surface of your interface and to check whether it has been removed after cleaning, you need a microscope.

Warning: **Never look into an optical output, because this can seriously damage your eyesight.**

To assess the projection of the emitted light beam you can use an infrared sensor card. Hold the card approximately 5 cm from the interface. The invisible emitted light is projected onto the card and becomes visible as a small circular spot.

Preferred Procedure

Use the following procedure on most occasions.

1. Clean the interface by rubbing a new, dry cotton swab over the surface using a small circular movement.

2. Blow away any remaining lint with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the interface.

1. Moisten a new cotton swab with isopropyl alcohol.

2. Clean the interface by rubbing the cotton swab over the surface using a small circular movement.
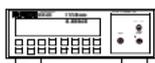
Keysight 8156A

Keysight 81610A
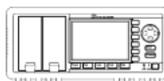
Keysight 8163

Keysight 81635A

Keysight 8164

Keysight 81640

Keysight 81650A

Keysight 81662A

Keysight 8169
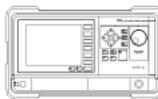
Keysight E4310

Keysight E6053A

Keysight E6000B

Keysight 81680

3. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

4. Blow away any remaining lint with compressed air.

5.9 How to clean instruments with a recessed lens interface

For instruments with a deeply recessed lens interface (for example the Keysight Technologies 81633A and 81634A Power Sensors) do NOT follow this procedure. Alcohol and compressed air could damage your lens even further.

Keysight 81532A

Keep your dust and shutter caps on when your instrument is not in use. This should prevent it from getting too dirty. If you must clean such instruments, please refer the instrument to the skilled personnel of the Keysight service team.

Preferred Procedure

Use the following procedure on most occasions.

1. Blow away any dust or dirt with compressed air.

   If this is not sufficient, then

a) Clean the interface by rubbing a new, dry cotton swab over the surface using a small circular movement.

b) Blow away any remaining lint with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the interface, and using the procedure for light dirt is not sufficient. Using isopropyl alcohol should be your last choice for recessed lens interfaces because of the difficulty of cleaning out any dirt that is washed to the edge of the interface.

1. Moisten a new cotton swab with isopropyl alcohol.

2. Clean the interface by rubbing the cotton swab over the surface using a small circular movement.

3. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

4. Blow away any remaining lint with compressed air.

5.10 How to clean optical devices which are sensitive to mechanical stress and pressure

Some optical devices, such as the Keysight 81000BR Reference Reflector, which has a gold plated surface, are very sensitive to mechanical stress or pressure. Do not use cotton swabs, soft tissues or other mechanical cleaning tools, as these can scratch or destroy the surface.

Keysight 81000BR

Preferred Procedure

Use the following procedure on most occasions.

1. Blow away any dust or dirt with compressed air.

Procedure for Stubborn Dirt

To clean devices that are extremely sensitive to mechanical stress or pressure you can also use an optical clean polymer film. This procedure is time-consuming, but you avoid scratching or destroying the surface.

1. Put the film on the surface and wait at least 30 minutes to make sure that the film has had enough time to dry.

2. Remove the film and any dirt with special adhesive tapes.

Alternative Procedure

For these types of optical devices you can often use an ultrasonic bath with isopropyl alcohol. Only use the ultrasonic bath if you are sure that it won't cause any damage to any part of the device.

1. Put the device into the bath for at least three minutes.

2. Blow away any remaining liquid with compressed air.

If there are any streaks or drying stains on the surface, repeat the cleaning procedure.

5.11 How to clean metal filters or attenuating mesh filters

This kind of device is extremely fragile. A misalignment of the filter leads to inaccurate measurements. Never touch the surface of the metal filter or attenuating mesh filter. Be very careful when using or cleaning these devices. Do not use cotton swabs or soft tissues, as there is the danger that you cannot remove the lint and that the device will be destroyed by becoming mechanically distorted.

Preferred Procedure

Use the following procedure on most occasions.

1. Use compressed air at a distance and with low pressure to remove any dust or lint.

Procedure for Stubborn Dirt

Do not use an ultrasonic bath as this can damage your device.

Use this procedure when there is greasy dirt on the device.

1. Put the optical device into a bath of isopropyl alcohol, and wait at least 10 minutes.

2. Remove the fluid using compressed air at some distance and with low pressure. If there are any streaks or drying stains on the surface, repeat the whole cleaning procedure.

6. Additional Cleaning Information

The following cleaning procedures may be used with other optical equipment:

• How to clean bare fiber ends
• How to clean large area lenses and mirrors

6.1 How to clean bare fiber ends

Bare fiber ends are often used for splices or, together with other optical components, to create a parallel beam. The end of a fiber can often be scratched. You make a new cleave. To do this:

1. strip off the cladding.

2. take a new soft tissue and moisten it with isopropyl alcohol.

3. carefully clean the bare fiber with this tissue.

4. make your cleave and immediately insert the fiber into your bare fiber adapter in order to protect the surface from dirt.

6.2 How to clean large area lenses and mirrors

Some mirrors, such as those from a monochromator, are very soft and sensitive. Therefore, never touch them and do not use cleaning tools such as compressed air or polymer film.

Some lenses have special coatings that are sensitive to solvents, grease, liquid and mechanical abrasion. Take extra care when cleaning lenses with these coatings.

Lens assemblies consisting of several lenses are not normally sealed. Therefore, use as little liquid as possible, as it can get between the lenses and in doing so can change the properties of projection.

Preferred Procedure

Use the following procedure on most occasions.

1. Blow away any dust or dirt with compressed air.

Procedure for Stubborn Dirt

Use this procedure when there is greasy dirt on the lens.

Caution

Only use water if you are sure that there is no other way of cleaning your optical device without causing corrosion or damage. Do not use hot water, as this may cause mechanical stress, which can damage your optical device.

Ensure that your liquid soap has no abrasive properties or perfume in it. You should also avoid normal washing-up liquid, as it can cover your device in an iridescent film after it has been air-dried.

Some lenses and mirrors also have a special coating, which may be sensitive to mechanical stress, or to fat and liquids. For this reason we recommend you do not touch them.

If you are not sure how sensitive your device is to cleaning, please contact the manufacturer or your sales distributor.

1. Moisten the lens or the mirror with water.

2. Put a little liquid soap on the surface and gently spread the liquid over the whole area.

3. Wash off the emulsion with water, being careful to remove it all, as any remaining streaks can impair measurement accuracy.

4. Take a new, dry soft tissue and remove the water, by rubbing gently over the surface using a straight movement.

5. Blow away remaining lint with compressed air.

Alternative Procedure A

To clean lenses that are extremely sensitive to mechanical stress or pressure you can also use an optical clean polymer film. This procedure is time-consuming, but you avoid scratching or destroying the surface.

1. Put the film on the surface and wait at least 30 minutes to make sure that the film has had enough time to dry.

2. Remove the film and any dirt with special adhesive tapes.

Alternative Procedure B

If your lens is sensitive to water then

1. Moisten the lens or the mirror with isopropyl alcohol.

2. Take a new, dry soft tissue and remove the alcohol, dissolved sediment and dust, by rubbing gently over the surface using a small circular movement.

3. Blow away remaining lint with compressed air.

6.3 Other Cleaning Hints

Selecting the correct cleaning method is an important element in maintaining your equipment and saving you time and money. This Pocket Guide highlights the main cleaning methods, but cannot address every individual circumstance.

This section contain some additional hints which we hope will help you further. For further information, please contact your local Keysight Technologies representative (see Appendix on page 40).

Making the connection

Before you make any connection you must ensure that all lightwave cables and connectors are clean. If not, then use appropriate cleaning methods.

When you insert the ferrule of a patchcord into a connector or an adapter, ensure that the fiber end does not touch the outside of the mating connector or adapter. Otherwise, the fiber end will rub up against something which could scratch it and leave deposits.

Lens cleaning papers

Some special lens cleaning papers are not suitable for cleaning optical devices like connectors, interfaces, lenses, mirrors and so on. To be absolutely certain that a cleaning paper is applicable, please ask the salesperson or the manufacturer.

Immersion oil and other index matching compounds

Do not use immersion oil or other index matching compounds with optical sensors equipped with recessed lenses. They are liable to dirty the detector and impair its performance. They may also alter the property of depiction of your optical device, thus rendering your measurements inaccurate.

Cleaning the housing and the mainframe

When cleaning either the mainframe or the housing of your instrument, only use a dry and very soft cotton tissue on the surfaces and the numeric pad.

Never open the instruments as they can be damaged. Opening the instruments puts you in danger of receiving an electrical shock from your device, and renders your warranty void.

Appendix

Keysight Service and Support

Any adjustment, maintenance, or repair of this product must be performed by qualified personnel. Contact your customer engineer through your local Keysight Technolo-gies Service Center. You can find a list of local service representatives on the Web at:

http://www.keysight.com/find/assist

Or contact the test and measurement experts at Keysight Technologies. (During normal business hours)

United States
(tel)   1 800 452 4844

Canada
(tel)   1 877 994 4414
(fax)   (905) 206 4120

Europe
(tel)   (31 20) 547 2323
(fax)   (31 20) 547 2390

Japan
(tel)   (81) 426 56 7832
(fax)   (81) 426 56 7840

Latin America
(tel)   (305) 269 7500
(fax)   (305) 269 7599

Australia
(tel)   1 800 629 485
(fax)   (61 3) 9272 0749

New Zealand
(tel)   0 800 738 378
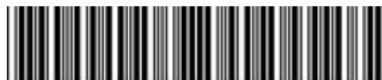(fax)   64 4 495 8950

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(tel)   (852) 3197 7777
(fax)   (852) 2506 9284

Your Notes

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