

Removal of Iron and Manganese

Horizontal Pressure Filters with ANTHRA/SAND™ Media



Location: Belvue, Kansas
Owner: Rural Water District No. 4
Engineer: Bartlett & West, Inc.
Contractor: Walters Morgan Construction

A Need for Cost Savings

The Pottawatomie County Water Treatment Plant provides drinking water for Kansas Rural Water District No. 4. Two wells supply the majority of the county's water.

To meet the secondary maximum contaminant level (MCL) for iron and manganese, Pottawatomie used cartridge filters followed by reverse osmosis (RO) for softening. Because of influent water quality, the cartridge filters needed to be replaced every other day, resulting in large operating costs and demanding significant operator attention.

The treatment plant was falling short of the secondary standards and set a goal of 0.05 mg/L for both iron and manganese.

Water Quality

	Secondary MCL	Treatment Objective	Well 1 Raw Water	Well 2 Raw Water
Iron	0.3 mg/L	0.05 mg/L	0.32 mg/L	0.62 mg/L
Manganese	0.05 mg/L	0.05 mg/L	0.04 mg/L	0.05 mg/L

Equipment Selection

In order to meet this standard, the engineer decided that a granular media filtration system would more efficiently serve the residents of Pottawatomie County and reduce maintenance hassles. Compared to cartridge filters, granular media filters resulted in better water quality, lower operating costs, and reduced fouling of the RO membrane.

In 2011, Pottawatomie installed one WesTech Horizontal Pressure Filter with Manganese ANTHRA/SAND™ media to remove iron and manganese. ANTHRA/SAND™ media catalytically removes soluble manganese and particulate iron from water in the exact same manner as manganese greensand.

At startup, WesTech conditions its iron and manganese removal media with the ANTHRA/SAND™ process after it has been placed in the filter. This conditioning consists of soaking the media for 24

hours in a solution of potassium permanganate and manganese sulfate. The media is then continuously fed with an oxidant to provide permanent regeneration.

In a pilot study completed at the Pottawatomie Water Treatment Facility, ANTHRA/SAND™ was proven to be as effective and efficient as the leading manufactured manganese greensand, Greensand Plus™. This efficiency can be seen in comparable effluent qualities between ANTHRA/SAND™ and Greensand Plus™, when supplied with similar influent water qualities.

Pilot Study

	ANTHRA/SAND™	Greensand Plus™
Hydraulic Loading Rate	6 gpm	6 gpm
Backwash	8 gpm 9 min	4 gpm 17 min
Total Backwash Volume	72 gallons	68 gallons
Media Size	0.45-0.55 mm	0.3-0.35 mm
Iron Influent	0.620 mg/L	0.620 mg/L
Iron Effluent	0.080 mg/L	0.092 mg/L
Manganese Influent	0.0534 mg/L	0.0534 mg/L
Manganese Effluent	0.006 mg/L	0.010 mg/L

Customer Satisfaction

Pressure filters with ANTHRA/SAND™ produce high-quality water at a fraction of the media cost. ANTHRASAND™ media is conditioned on site, which means costs solely include granular media and chemical treatment. ANTHRA/SAND™ has many other advantages over Greensand Plus™, including: media sizes can be matched to water quality, media is easily recoated in place if needed, and materials are readily available.

Because of the ability to treat various grain sizes, WesTech is able to customize the media size to meet multiple hydraulic loading and backwash rates. With this versatility, media is less likely to wash out or migrate into supporting gravel layers.

By replacing inefficient cartridge filters with a horizontal pressure filter, Pottawatomie County saved money and has reduced operator hassle. To increase money savings even further, ANTHRA/SAND™ filter media was used. Capital costs of this media are initially lower. Additional savings are also seen as media requires replacement.

ANTHRA/SAND™ has been proven to produce high quality water and provide significant savings over the life of the plant.



Fully-automated Horizontal Pressure Filter

Filter Media Comparison			
	ANTHRA/SAND™	Greensand Plus™	Naturally Occurring Greensand
Price	\$10/ft ³	\$66/ft ³	\$85/ft ³
Effective Size	Variable	0.3-0.35 mm	0.3-0.35 mm
Availability	Non-Proprietary	Proprietary	Proprietary
Expected Media Life	Restorable Coating	Restorable Coating	4-8 years

