



NECAL Corporation

Stick with Us

# Technical Data Sheet

## NECAL 3400 REPOSITIONABLE PRESSURE SENSITIVE ADHESIVE

### DESCRIPTION

NECAL 3400 is a supported film of repositionable pressure sensitive adhesive that displays good tack and adhesion but is easily repositioned with no residue from most surfaces. A permanent adhesive is on one side of the polyester scrim and a repositionable adhesive is on the opposite side. The permanent adhesive is intended to be bonded to the appliqué and the repositionable adhesive is intended to be bonded to the substrate.

### PHYSICAL PROPERTIES

Thickness (without liner):	5 mils (total)
Construction:	Acrylic adhesive on both sides of a 1 mil polyester scrim
Release Liner:	Available with P or W liners
180° Peel from Stainless Steel (repositionable side):	>1 lbs. after 16 hour dwell (PSTC-101)
180° Peel from Stainless Steel (permanent side):	>4 lbs. after 16 hour dwell (PSTC-101)
Shear Adhesion (both passes):	>7 days (1 inch x 1 inch x 1000 g @ 72°F)
Temperature Range:	Application: 50°F. Minimum Service: -40°F. to 195° F.

All tests conducted with a 2 mil PET backing

### BONDING INSTRUCTIONS

Remove the release liner and apply to a clean, dry substrate. Use firm pressure to obtain maximum contact. Increasing application force will optimize bond strength to surface. The adhesive will reach maximum bond after 72 hours.

### STORAGE DATA

The shelf life of this material is at least two years when stored at 72°F and 50% relative humidity. Increased temperatures and/or humidity will affect performance characteristics.

### NOTICE

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee and are not intended to be utilized for setting specifications. Users should determine, prior to use, the suitability of this material for their application.

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