



NECAL Corporation

Stick with Us

Technical Data Sheet

NECAL B002-3220 REMOVABLE PRESSURE SENSITIVE ADHESIVE PROTECTIVE FACE MASK

DESCRIPTION

NECAL B002-3220 is an unsupported film of removable pressure sensitive adhesive that displays good tack and adhesion but is easily removed.

PHYSICAL PROPERTIES

Adhesive Thickness:	1.0 mils
Construction:	Acrylic adhesive on a 1 mil polyester scrim
Release Liner:	Available as a self-wound adhesive
Temperature Range:	Application: 50°F. Minimum Service: 0°F. to 120°F.

BONDING INSTRUCTIONS

Apply mask to a clean, dry substrate. Use firm pressure to obtain maximum contact. Use of air, hydraulic, or mechanical bonding press is recommended with pressure of 40-60 psi with a dwell time of 2-5 seconds.

STORAGE DATA

The shelf life of this material is at least one year when stored at 72°F and 50% relative humidity. Increased temperatures and/or humidity will affect performance characteristics.

NOTICE

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee and are not intended to be utilized for setting specifications. Users should determine, prior to use, the suitability of this material for their application.

March-2018