



NECAL Corporation

Stick with Us

Technical Data Sheet

NECAL B340-3220 REMOVABLE PRESSURE SENSITIVE ADHESIVE PROTECTIVE FACE MASK

DESCRIPTION

NECAL B340-3220 is an unsupported film of removable pressure sensitive adhesive that displays good tack and adhesion but is easily removed with no residue from any surface.

PHYSICAL PROPERTIES

Adhesive Thickness (without liner):	1.0 mils
Construction:	Acrylic adhesive on a 4 mil polyester scrim
Release Liner:	Available with W1 liner
Temperature Range:	Application: 50°F. Minimum Service: 0°F. to 120°F.

BONDING INSTRUCTIONS

Apply mask to a clean, dry substrate. Use firm pressure to obtain maximum contact. Use of air, hydraulic, or mechanical bonding press is recommended with pressure of 40-60 psi with a dwell time of 2-5 seconds.

STORAGE DATA

The shelf life of this material is at least one year when stored at 72°F and 50% relative humidity. Increased temperatures and/or humidity will affect performance characteristics.

NOTICE

The information shown here represents typical values, which may vary with each application. The values are not intended to be a performance guarantee and are not intended to be utilized for setting specifications. Users should determine, prior to use, the suitability of this material for their application.

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