## FREUDENBERG OIL & GAS TECHNOLOGIES



## Material List: BOP products

Material	BOP Application	Composition	Useful Temperature Range (in air)
Nitrile (NBR)	regular service 200-250 F maximum temperature	Acrylonitrile- butadiene polymer	-58° to +240° F
Natural Rubber (NR)	stripping applications superior wear and mechanical properties	Polyisoprene from plant sources	-50° to +220° F
Hydrogenated Nitrile peroxide cured (HNBR, HSN)	high-temp compound 300 F maximum temperature	Hydrogenated acrylonitrile- butadiene polymer	-13° to +300° F
Carboxylated Nitrile (XNBR)	regular service 200-250 F maximum temperature	Carboxylated Acrylonitrile- butadiene polymer	-13° to +250° F
Fluorocarbon (FKM, FPM)	limited products: for chemical and high temperature applications, zinc bromide and 350-400 F	Fluoroelastomer polymers	-10° to +400° F