

**Aexcel Corporation**  
**Factory Resources and Normal Operating Parameters**  
**2015**

- Manufacturing: 20K Sq. Ft., single story multi-sectional
- Materials Storage: 20K Sq. Ft., separated on-site warehouse
- Finished Goods Storage: 20K Sq. Ft., separated on-site warehouse
- Seasonality: March-September
- Staffing: Non-union; 34 full-time, 3-6 typical part Time/seasonal
- Hours: Single shift  
Manufacturing: Mon-Thu, 6:00 AM to 4:30 PM  
Shipping: Mon-Fri, 6 AM to 4 PM
- Peak Capacity: 24,000 gallons per shift typically
- Peak Season Average: 18,000 gallons per shift typically
- Product Types: Clear/solid color paints, alkyds, latex & polyesters
- Packaging Types: Round gallons/5-gallon pails, metal & plastic  
30 & 55 gallon drums, IBC 275-330 gallon tank wagons
- Fill/Pack. (semi-auto): Two lines; round 5 gallon; steel & Plastic
- Fill/Pack (semi-auto): 1 line round gallon and quart.
- Processing Tanks: HSD's 12 each from 15-200hp with 16 Stationary tanks, 25 permanent tanks (650-800 gallon), 41 portable tanks (40-500 gallon)  
  
Low Speed: 1 @ 45 gal; 2 @ 2.5 gal; misc. Small
- Bulk Liquid Storage: Ext. Solvent: 1 @ 10k, 1 @ 8k, 4 @ 6k, 4 @ 3k  
Int. Latex: 3 @ 8.5k, 1 @ 9k, 1 @ 7k, 1 @ 3.5k  
Int. Alkyd: 1 @ 5k, 9 @ 8.5k  
Int. Solvent: 1 @ 8.5k
- Truck capacity: Receiving: 2 bulk liquid stations, 3 trailer docks  
Shipping: 5 trailer docks, 1 drive up docks  
Production: 6 trailer docks