

## Product Data Sheet



**PRODUCT:** Black Epoxy Adhesive Curing Agent, Part "B"

**CODE**: 95A-D001

**DESCRIPTION**: Adhesive for raised pavement markers.

Note: This product must be mixed 1:1 by volume with 45W-D001,

Part "A", before using.

SPECIFICATION (TiO<sub>2</sub>): ASTM D476 TYPE I

SPECIFICATION (TALC): ASTM D605

**VISCOSITY:** Poise TD Helipath at 77°F, 200-900

WEIGHT SOLIDS: 100%

**VOLUME SOLIDS: 100%** 

**WEIGHT/GALLON:** 11.3-11.9 lbs.

**SUBSTRATE:** Concrete and asphalt

**BOND STRENGTH TO CONCRETE:** Meets AASHTO T 237

**SLANT SHEAR STRENGTH:** 

**-24 H T 25 +/- 1 C:** 2000 PSI, Minimum

-24 H T 25 +/- 1 C PLUS WATER SOAK: 1500 PSI, Minimum

**HOW APPLIED:** Two-component equipment

**REDUCTION:** None

**POT LIFE:** 6 to 10 minutes after mixing with 45W-D001, Part "A"

**WASH THINNER:** 1:1 blend of Toluol/MEK

**APPLICATION TEMPERATURE:** Minimum 40° F.

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