

## INSTRUCTIONS FOR REPLACING DISCS

Follow this step-by-step Repair Kit guide to repair your Custom Craftworks face rest.

This Face Rest Repair Kit repairs **ONLY** the following Custom Craftworks face rests: **All** Deluxe Adjustable, Posi-Tilt and Pivot Posi-Tilt face rests purchased after January 1, 2010. **Some** Deluxe Adjustable, Posi-Tilt and Pivot Posi-Tilt face rests purchased between January 2008 and December 2009.

This **will not** repair any other brand of face rest or any other styles of our face rests including but not limited to: Dual Action, Classic Adjustable, or the discontinued Tilt and Versa-Tilt.

**QUESTIONS? CALL US AT (800) 627- 2387**

### IN YOUR KIT



(2) .180 [taller] bar  
discs



(2) .066 [shorter] bar  
discs



(4) "O" Rings



(1) lock nut

### OTHER SUPPLIES

- Gel Super Glue
  - 7/16" socket wrench or adjustable wrench
  - Putty knife or flat head screwdriver
  - Sewing machine oil or WD-40
- \* Allow 24 hours for the glue to completely dry and cure before you use your face rest*

1



Lay face rest face down and loosen by releasing handle

2



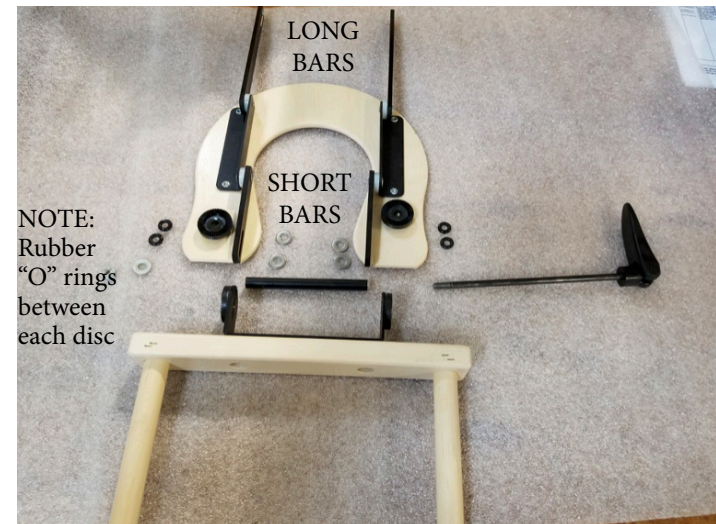
Remove the old lock nut using 7/16" Socket Wrench and discard. \*It cannot be used again. Keep handle in open position for reassembly

3



Slide the cam shaft out of the tube

4

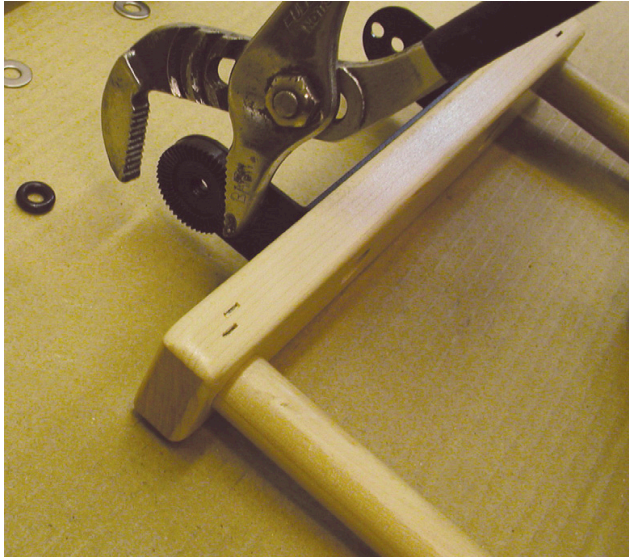


NOTE:  
Rubber  
"O" rings  
between  
each disc

Note location and order of the bars, washers, O-rings and tube.



5



Remove the old discs from the face rest using pliers if necessary. If they are glued on, use a flat head screwdriver and a hammer to pop them off of the metal brackets holding the discs. Clean the surface that held the old discs by removing the old glue with a putty knife.

6



Apply the new discs using **GEL super glue**. Regular super glue will not work as well.

7



Mount the shorter .066 Bar Discs against bracket. Hold for at least 30 seconds so the glue can set.

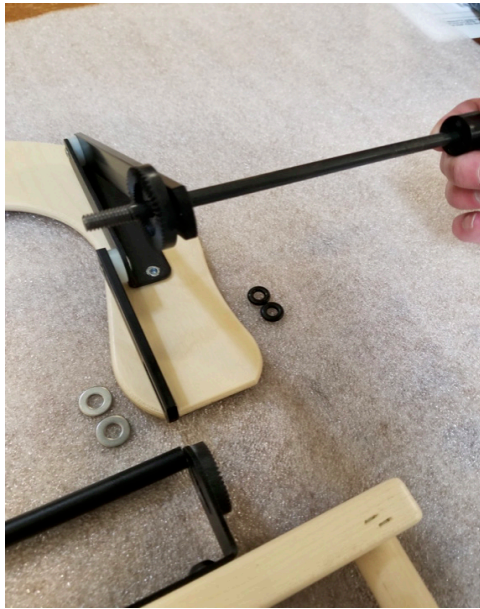
8



Insert cam shaft through slot in long bar.

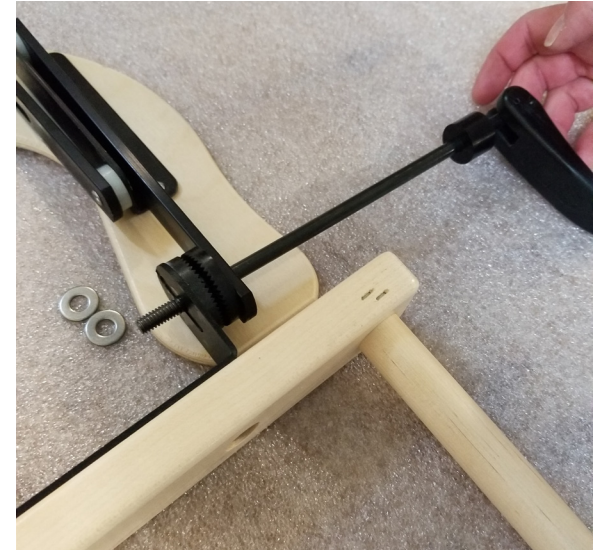


9



Place one of the .180 Bar Discs on the long bar followed by 2 of the O-rings. Lubricate to aid glide.

10



Continue assembly by inserting cam shaft through .066 Bar Disc on bracket and short bar.

11



Insert 1 washer on each side of short bar. **IMPORTANT:** smooth side of washers **MUST** face bars.

12



Push cam shaft into tube across to 2nd short bar, add another washer then push cam shaft through the short bar. Smooth side of washers face short bar.

13



Place 2 O-Rings between discs with a little oil. Place the oil between the O-Rings Only. Avoid oil on disc teeth

15



Add washer and reattach lock nut. Tighten. Allow to dry thoroughly for 24 hours.

14



Place .180 Bar Disc on long bar and slide shaft through it.

## QUESTIONS?

Have questions?  
Prefer to order by phone?

Call Monday-Friday 7:00 a.m. - 4:00 p.m. PST  
(800) 627-2387