NetworKs Assembly Manual



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NetworKs Assembly Instructions:

(Tools Needed: 2 – 9/16" wrenches)

Frame Assembly:

- 1. Snip and remove all wire ties.
- 2. Separate parts and identify by the following parts list.

NETS



Note: 8 nylon washers are required for assembly.



3. Put wheel on right frame using a hex nut, a lock washer, and a 9/16" wrench. The wheel goes in the outside hole on the bottom of the frame.



4. Put wheel on left frame using a hex nut, a lock washer, and a 9/16" wrench.

5. Connect the bottoms of the left and right frame using a wheel.

Place the right frame at an angle to the left frame to form a wide V. Insert the wheel through the wheel hole in the bottom center of the left frame. Place a nylon washer on top of the left frame and then place the right frame on wheel bolt (sandwiching the washer between the two frames.) Put a nylock on top and tighten with a 9/16" wrench. (Tighten till snug and then back off a $\frac{1}{2}$ of a turn.)

6. Connect top of right and left frame.

Put a bolt through the left frame with the head of the bolt facing the ground. Put nylon washer on the left frame and place the right frame on top (sandwiching the washer.) Place another nylon washer on top of the frame. Put a nylock on top and tighten with a 9/16" wrench. (Do not tighten completely as you will need to remove the nylock for a later step.) *The connected right and left frame will now be referred to as the Main Frame*.



7. Position the middle frame between the V of the main frame.

The point of the V of the middle frame assembly should face the main frame assembly (the bolt side will be towards the main frame.) The middle frame will fit tightly inside the main frame.



8. Connect the lower middle frame to the left side of the main frame using a 3/8 X 1" bolt, a nylon washer, and a nylock.

Put the bolt through the left frame. Place a washer on top of frame and put the middle frame on top of the washer (sandwiching the washer.) Place another washer on top of the middle frame. Put a nylock on top. Tighten till snug and then back off a 1/2 of a turn.

- 9. Connect the lower middle frame to the right side of the main frame using a 3/8 X 1" bolt, a nylon washer, and a nylock. (Same as above.)
- 10. Connect top of the middle frame to the left side of the main frame using a 3/8 X 1" bolt, a nylon washer, and a nylock.

Put a washer between the middle frame and the left frame. The middle frame needs to be under the left frame. Put a bolt through the holes and tighten with a nylock. Tighten till snug and then back off a 1/2 of a turn.

11. Connect top of the middle frame to the left side of the main frame using a 3/8 X 1" bolt, a nylon washer, and a nylock. (Same as above.)

12. Install Flat Brace.

Loosen and remove nylock from the center top of the main frame. Place nylon washer on bolt and then flat brace. Extend towards middle frame. Re-tighten nylock until snug and then back off a 1/2 of a turn.

(When the NetworKs is in use the flat brace should be hooked over the bolt in the middle frame. To store the NetworKs, unhook the flat brace from the middle frame.).



13. Install Storage Brace using a 3/8 X 1" bolt and a nylock.

The storage brace is attached to a bracket on the right side next to the storage holes. Put the bolt through the storage latch, nylon washer, and then through the bracket. The bolt head should face towards the storage holes. When attached, the storage bolt should be able to swing freely.



Pole Assembly:

1. Put the D-ring poles into the far outside hole.

Loosen T-Handle and adjust the inner pole of the D-ring pole so that the inner pole will slide through the main frame. The Double D-rings should be on the top of the pole and the bottom of the inner pole should fit on top of the wheel bolt.



- 2. Put the sleeve poles into storage hole one. The skinny section of the sleeve pole should be on top.
- 3. Put the outside pole into storage hole two.



Attach the Nets:

1. Attach snaps to the grommets on each of the four corners of the back net.

2. Identify correct position of the back net.

Identify the shorter amount of net from the side of the net to the ball release hole. The shorter side should be the front/bottom of the back net. The flap from the ball release hole should open to the outside.



- **3.** Attach both sides of the top of the back net to the top of the outside pole (currently located in storage hole 1).
- 4. Attach the bottom of the back net to the middle D-ring on the D-ring pole.
- 5. Attach the top of the front net on each side to the top D-ring on the D-ring pole. (Single rope is the top of the net.)



FRONT NET (White Trim)

6. Attach the bottom of the front net on each side to the bottom D-ring on the D-ring pole.

Once you have established the ideal placement and tightness of the front net you may want to trim the excessive rope to $1-1\frac{1}{2}$. To prevent fraying singe the ends of the ropes after trimming.

Using the NetworKS

- 1. On the left side, insert the sleeve pole into the Usage Hole and rest the bottom of the pole on the ground.
- 2. On the right side, insert the sleeve pole into the Usage Hole and rest the bottom of the pole on the ground.
- 3. On the right side, lift the outside pole onto the sleeve pole. Repeat on the left side.
- 4. On each side place the bottom of the sleeve pole into the bottom hole.



- 5. Hook the flat brace over the bolt in the middle frame.
- 6. Adjust and/or tighten nets to fit your needs.
- 7. Use the NetworKs for almost every drill or practice session.

Storing the NetworKs

- 1. Place the outside pole into the inside storage hole.
- 2. Place the sleeve pole into the outside storage hole.
- **3.** Unhook the flat brace from the middle frame.
- 4. Fold NetworKs into storage position



5. Hook Storage brace over frame to lock into position.

NetworKs Warranty:

- 3 year on all frame components and welds
- 1 year on net collection system