



CNC Programmer/Set Up/Operator Job

Position Summary: Establish Operation Sequence, select cutting tools, establish feeds and speeds, write CNC program, set up machine and run production to part print and quality control plan meeting production time cycles and quality requirements.

Responsibilities/Duties:

1. Select cutting tools and establish feeds speeds to meet production schedule
2. Design & debug CNC programs to produce parts to print and meet production standards
3. Produce parts that meet the required dimensional accuracy and surface finish
4. Meet established scrap & rework goals
5. Perform inspection of machined parts and document per quality requirements
6. Direct & report defective materials or questionable conditions per company procedures
7. Maintain work area and equipment in a clean orderly condition
8. Follow preventive maintenance as required on all machinery & equipment
9. Perform preventive maintenance as required on all machinery and equipment
10. Requires effective verbal communication skills
11. Willingness to work flexible hours and overtime as necessary
12. Perform any other duties, as assigned

Skills:

Need to read & interpret blueprints, specifications, standards, etc. (Proficiency in GD&T a plus)
Must be able to apply common sense when carrying out instructions.
Proficient mathematical & language skills.
Must be capable of using calipers, micrometers, plug & ring gauges & other metrology equipment.

Company:

Miller Products Co.

Location:

1015 N. Main, Osceola, IA, 50213

Job Type:

Full Time

Position/Title:

CNC Programmer/Set Up/Operator

Contact Information:

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