



Wire & Plastic Machinery is constantly adding high quality wire and cable equipment to our Inventory.
Equipment Sales | Equipment Purchasing | Reconditioning Services

PLANT LIQUIDATION



February 6, 2018

Wire & Plastic Machinery Corporation is pleased to offer for immediate sale the following assets of

AETNA INSULATED WIRE in Virginia Beach, VA, USA

All equipment is still installed and is offered **AS IS, WHERE IS.**

On site viewing is available by appointment.

Some line components may be available on individual basis.

More details are available on www.wireandplastic.com or by clicking the individual links below.

Rod Breakdown and Rigid Stranders:

[WRD1083](#) – **Bekaert** Rod Line, 13 Die, Ceramic Cones, 400 HP DC, ERA-3 Annealer, 125HP DC, ECC36 (900mm) Dropcoiler, 22" (560mm) EDR-B Dual Spooler, Rod Pointer Stringer, **Micro Products** J7C Welder, **Filtertech** Filtration System

[CBR1303](#) – 22" (560mm) **Watson** Rigid Strander, 61 wire (6+12+18+24), 5" (125mm) Arbors, 60" (1.5m) Dual Capstan, Independently Driven 40HP AC Motor, 75HP Reliance DC Main Drive. **Kalmar** Portal Takeup, Left to Right

[CBR1301](#) – 22" (560mm) **Watson** Rigid Strander, 61 wire (6+12+18+24), 5" Arbors (125mm), Independent Bay 50 HP AC Gearmotors, 60" (1.5m) Dual Wheel Capstan with 50 HP AC Gearmotor, 90" (2.25m) **Bartell** Shaftless Takeup with AC Motor. Touch Screen Operator Station, Siemens Drives, Left to Right

[CBR1302](#) – 22” (560mm) **Bartell** Server, 20 Position (3/3+3/3+5/5), 5” (125mm) Arbors, 50” (1.25m) **MGS** Caterpuller, 84” (2.1m) **Kalmar** Portal Takeup, 16” (400mm) Dual Eccentric Taper, **Stolberger** 96” (2.4m) Column Payoff, AC Powerflex Drives

CCV / Rubber Extrusion Lines:

[EXRL42](#) – Year 2008 3½”/4½”/ 165mm **Davis Standard** CCV Steam Cure Line for Medium Voltage cables (45kV). Designed for continuous manufacturing of Rubber (EPDM, EPR, Neoprene) insulated cables with single direction Cable Bending. Includes (2) 72” (1.8m) **Davis Standard** Payoffs, 48” (1.2m) **Davis Standard** Diverter, **Davis Standard** 48” (1.2m) Payoff Accumulator, **Davis Standard** 48” (1.2m) Belt Wrap Helper Capstan, 84” (2.1m) **Davis Standard** Metering Capstan, 3½” (90mm) **Davis Standard** Extruder, 15:1 L/D, 75HP, 165mm (6½”) **Davis Standard** Extruder, 18:1 L/D, 200HP, Primary Roller, 3 Screws XLPE, Rubber, 4½” (115mm) **Davis Standard** Extruder, 20:1 L/D, 150HP, Secondary Pellet Feed, **Davis Standard** Splice Box, **Sikora** XRAY 8000NXT Centering System, **Davis Standard** Electronic Control System, **Davis Standard** Water Leg Control System, **Evapco** Extruder Cooling Tower, 84” (2.1m) **Davis Standard** Pullout Capstan, 5000 lb (2300 kg) pull force, **Davis Standard** Seal Box, **Davis Standard** Stainless Steel Trough, **Advantage** Chiller, Custom Built Insulated Cooling Tanks, High Pressure Pumps **Evapco** Pipe Cooling Tower, 800' (245m) **Davis Standard** 48” (1.2m) Takeup Accumulator, **Weber and Scher** Dual Concentric Taper, 6” (150mm) ID, 22” (560mm) Pads for up to 100,000 foot continuous run, **Merritt Davis** Helper Caterpuller, 60” (1.5m) **Davis Standard** Turnaround Sheave, (2) 130” (3.0m) **Davis Standard** Cantilever Takeups, 30,000 lbs (13,500 kg), **August Strecker** SE100 Welder, **APS** Video Monitoring System, **Davis Standard** Steam Control Center, **Gem** Printer, Various Hoists, **Davis Standard** Dualex Crosshead, **Davis Standard** Strand Shield Crosshead, **Canterbury** XLPE Screw, **Davis Standard** Semi Con Screw, **Davis Standard** EPR Screw Conveyor, Rollers, Tooling,

[EXRL40](#) – 2½”/4 ½”/3½” (63/115/90mm) **Davis Standard/Royle** Medium Voltage CCV Line for up to 35 kV. Includes (2) 90” (2.8m) **AFA** Drag Payoffs, **Aetna** 48” (1.2m) Payoff Accumulator, 72” (1.8m) **Royle** Vertical Belt Wrap Capstan, 2½” (63mm) **Royle** Extruder, 15:1 L/D, 4½” (115mm) **Davis Standard** Extruder, 24:1 L/D, 3½” (90mm) **Royle** Extruder, 15:1 L/D, Custom Built Electronic Control System, 4” (100mm) **Davis Standard** splice box, Catenary Dancer, Water Leg Control, 4” (100mm) **Davis Standard** Seal Box, 72” (1.8m) **Royle** Vertical Belt Wrap Capstan, Cooling Trough, 350 ft (106m) Steam Tube, **Aetna** 48” (1.2m) Takeup Accumulator, 72” (1.8m) **Royle** Horizontal Helper

Capstan, (2) 90" (2.8m) **AFA** Takeups, **August Strecker** J22 Welder, Cooling System, High Pressure Pumps, **Gem** Printers, **Linx** Printer,

[EXRL41](#) – 2½"/4½"/3½" (63/115/90mm) **Davis Standard/Royle** Medium Voltage CCV Steam Cure Line with (2) 72" (1.8m) **Bartell** Drag Payoffs, **Aetna** 30" (760mm) Payoff Accumulator (disassembled), 72" (1.8m) **Royle** Vertical Belt Wrap Capstan, 2½" (63mm) **Royle** Extruder, 15:1 L/D, AC Vector, 4½" (115mm) **Davis Standard** Extruder, 20:1 L/D, Thermatic III, Roller Feed, 150 HP AC, 3½" (90mm) **Royle** Extruder, 15:1 L/D, **Pro Systems** Electronic Control System, Powerflex Drives, **Davis Standard** Splice Box (disassembled), Custom Built Catenary Dancer, Custom Built Water Leg Control, 4" (100mm) **Davis Standard** Seal Box, 72" (1.8m) **Royle** Vertical Belt Wrap Capstan (Marathon Black Max Motor), Custom Built Cooling Trough, **Aetna** 30" (760mm) Takeup Accumulator (disassembled), **Watson** Inline Tapehead, **Beta Lasermike** LD1040-XYs , 60" (1.5m) **Davis Electric** Helper Caterpuller, 6" (150mm) wide belts, 96" (2.4m) **Cabletrade** Floor Traversing Portal Takeups, Cooling System, High Pressure Pumps, **Gem** Printer, Extruders Disassembled for Rebuilding with New Drive Panels/Motors

[EXRL43](#) – 6" (150mm) **Davis Standard** Polymold Line with 2.6m (102") **Skaltek** UX26, Portal Drag Payoff, **Davis Standard** Metering Caterpuller, **Aetna** Gas Flame Cable Prewarmer, **ASAP** 3" X 4" (75x100mm) Rubber crosshead, **ASAP** 1.75" x 2.5" (45x63mm) Rubber Crosshead, 6" (150mm) **Davis Standard** Extruder, 15:1 L/D, Rubber Extruder w/Roller Feed, 4½" (115mm) **Entwistle** Extruder, 24:1 L/D, **Canterbury** 4"x5" (100x150mm) crosshead, **Guill Tool** 1.75" x 2.5" (45x63mm) Crosshead, **Granutec** Hot Melt Granulator, **Collins and Jewel** 50 feet (15m) Stainless Steel Trough, **Linx** Ink Jet Printer, **Clinton** AC30AB Spark Tester, 72" (1.8m) **Davis Standard** Pullout Belt Caterpuller, **Aetna** Catenary Arm Dancer, 96" (2.4m) **Cabletrade** Floor Traversing Takeup, **ProSystems** Electronic Control System

Extruders and Jacketing Lines:

[EXPL427](#) – 4½" (115mm) **Davis Standard** Primary/Jacket Extrusion Line for Conductor Sizes #6AWG (.162") thru 1000KCMIL (1.128") using Compounds Catalyst cure XLPE for 600V thru 2.5KV, PVC, LLDP. Typical Line Speeds: 150 - 250 FPM. Includes (2) 72" (1.8m) **Kalmar** Drag, Portal Payoffs, 15,000 lbs (6,800 kg), 48" (1.2m) **Royle** Vertical Belt Wrap Capstan, **Aetna** Gas Flame Prewarmer, **Aetna** 48" (1.2m) Payoff Accumulator, **Una Dyn** Drying/Loading System; **Maguire** Gravimetric Blender, **Una Dyn** Gaylord Tilter, **Clinton** Spark Tester BDE506BLR, **Beta Lasermike** LD1040XY Diameter

Gauge, 4½" (115mm) **Davis Standard** Extruder, 24:1 L/D, 150 HP AC Motor, Custom Built Electronic Control System, 105' (32m) **Aetna** Stainless Water Trough, **Linx** Ink Jet Printer, 48" (1.2m) **Royle** Belt Wrap Capstan, **Viteck** HA-400-48 48" (1.2m) Takeup Accumulator, **MGS/Hall** Takeup Dancer, 72" (1.8m) **MGS/Hall** Dual Take up, 36" (900mm) **MGS/Hall** Dual Spooler, Ancillary Equipment: Rollers, Catwalks, Utility Lines, Extrusion Tooling

[EXPL429](#) – 6" (150mm) **Davis Standard** Jacket Extrusion Line with 96" (2.4m) **Kalmar** Portal Payoff, 50" (1.25m) **MGS/Hall** Metering Capstan, **Aetna** Gas Flame Cable Prewarmer, **Canterbury** 4"x5" (100x125mm) Crosshead, 6" (150mm) **Davis Standard** Extruder, 24:1 L/D, **Granutec** Hot Melt Granulator, **McGuire** Gravimetric Hopper, **Una Dyn** 5 HP hopper pump, **Collins and Jewel** Stainless Water Trough, **Linx** Ink Jet Printer, **Clinton** AC30R Spark Tester, 50" (1.25m) **MGS/Hall** Pullout Caterpuller, **Aetna** Takeup Catenary Arm Dancer, 108" (2.75m) **Weber & Scher/AFA** Takeup, 25,000 lbs (11,000 kg), **Aetna** Hot Water System, **Rite Temp** Chiller, **Una Dyn** Hopper Filter, **Process Control** Predrying Hopper, Right to Left

[EXPL430](#) – 6" (150mm) **Davis Standard** Jacket Extrusion Line with 108" (2.75m) **Bartell** Payoff, 72" (1.8m) **MGS/Hall** Metering Caterpuller, **Aetna** Gas Flame Cable Prewarmer, **Canterbury** Crosshead 4"x5" (100x150mm), 6" (150mm) **Davis Standard** Extruder, 24:1 L/D, 200HP, **Granutec** Hot Melt Granulator, **Maguire** WSB4601 Gravimetric Hopper, **Una Dyn** 5 HP Hopper Pump, **Aetna** 60 feet (18m) Stainless Steel Trough, **Linx** Ink Jet Printer, 50" (1.25m) **MGS/Hall** Pullout Caterpuller, **Aetna** Takeup Catenary Arm Dancer, 108" (2.75m) **Weber Scher** Takeup, 36,000 lbs (16,330 kg), **Aetna** Hot Water System, **Una Dyn** 821 Hopper controller, **Una Dyn** Predrying Hopper, **Xaloy** JC172YE Breaker Plate Oven, Left to Right

[EXP1328](#) – 4½" (115mm) **Davis Standard** Extruder, 24:1 Thematic II, Water Cooled, **Microtek** 4"x5" (100x150mm) Crosshead, (no motor)

[EXP1329](#) – 1½" (38mm) **Davis Standard** Vertical Extruder 24:1 L/D, Air-cooled, 15HP AC drive, Temp/Drive Panel, Portable Tripod, Year 2015

Cabling Lines:

[CBR1298](#) – 68”/24” (1.7m/610mm) Planetary Cabler, 1+4 (68”)+4(24”), 33” (838mm) W x 3.5” (89mm) Arbors, 25 HP DC Drive, Single 18” (457mm) Eccentric Taper, 50” (1.25m) **MGS** Belt Caterpuller, 108” (2.7m) **AFA** Portal Gantry Traversing Reel Takeup, 25,000 lbs (11,340 kg)

[CBR1299](#) – 48” (1.2m) **Watson** Bow Cabler 1+3, AC Drive, 24” (610mm) Concentric Taper, 42” (1066mm) **Edmands** Dual Wheel Capstan, 96” (2.4m) **Davis Standard** Shaftless Takeup

[CBR1300](#) – 60” (1.5m) **NEB** Planetary Cabler (rebuilt 2010), 1+6, 50” (1.25m) **MGS** Belt Caterpuller, 96” (2.4m) **Davis Standard** Takeup, 1250 mm (50”) **Skaltek** Payoff, 16” (400mm) Eccentric Taper, DC Drive

Armoring Equipment:

[MSC2552](#) – 5” (125mm) **Bartell** Armoring Line with 108” (2.7m) **Kalmar** Payoff, 30,000 lbs (13,600 kg), Footage Counter, **Aetna** Strip Stand, 5” (125mm) **Bartell** BX Armoring Head (Year 2001), AC drive, 72” (1.8m) **Entwistle** Caterpuller, Cleat Style, Custom Built Takeup Dancer, 108” (2.7m) Custom Built Portal Takeup with Traverse, **Bartell** Electronic Control System, **Gorbel** Jib crane, **Sweed** 510A Scrap Chopper, **Koldwelder**

[MSC2553](#) – 5” (125mm) **Bartell** Armoring Line with 108” (2.7m) **Kalmar** Drag Payoff, 30,000 lbs (13,600 kg), Footage Counter, **Aetna** Strip Stand, 5” (125mm) **Bartell** BX Armoring Head (Year 2005), AC drive, 72” (1.8m) **MGS/Hall** Caterpuller, Custom Built Takeup Dancer, 108” (2.7m) **Bartell** Portal Gantry Takeup, with Traverse, **Bartell** Electronic Control System, **Sweed** Chopper, **Gorbel** Jib Crane, **can run flat wire products**

[MSC2554](#) – 2” (50mm) **Bartell** Armoring Line with 108” (2.7m) **Kalmar** Payoff, Footage Counter, Strip Stand, 2” **Bartell** BX Armoring Head (Year 2006), AC Drive, **SmogHog** Air Cleaner, Custom Built Takeup Dancer, 104” (2.6m) **Hall** Takeup, **Bartell** Electronic Control System, **Gorbel** Jib Crane, **Koldwelder**

Payoffs / Takeups:

[PAY2141](#) – 36” (900mm) **MGS** Shaftless Payoff

[PAY2142](#) – 2m (78") **Progressive Machinery** Column Shaftless Payoffs with Motorized Screw Lift, In/Out Both Columns, Disc Brake

[TKU1541](#) – 72" (1.8m) **Hall** Portal Takeup, AC Drive, MTrim Traverse Control.

Rewind Lines:

[RWD622](#) – 90" (2.3m) **Davis Standard** Rewind Line with **ASAP** Hydraulic Jack Stand, **Huestis** CJS3000 Cable Stripper, Footage Counter, 90" (2.3m) **Davis Standard** Takeup, **Huestis** Slitter Tooling, **Granutec** Granulator and Cyclone, **Aetna** Electronic Control System

[RWD623](#) – 96" Rewind Line with 2.6m (102") **Skaltek** UX26 Drag Payoff, **McMaster Carr** Conveyor, Footage Counter, 96" (2.4m) **Davis Standard** Takeup, **Clinton** STA30AR Spark Tester

[RWD624](#) –108" (2.7m) Rewind Line with Payoff, **Lewco** Conveyor, Footage Counter, 108" (2.7m) Custom Built Gantry Takeup, **Industrial Heater** Repair Oven

[RWD625](#) – **Tulsa** Rewind Line with **Tulsa** Shaft Payoff, **Industrial Heater** Repair Oven, Footage Counter, **Tulsa** Rim Drive Takeup

[RWD626](#) – **Tulsa** Rewind Line with **Tulsa** Shaft Payoff, **Industrial Heater** Repair Oven, Footage Counter, **Tulsa** Rim Drive Takeup

[RWD627](#) – **Tulsa** Rewind Line with **Tulsa** Shaft Payoff, **Clinton** Spark Tester, Footage Counter, **Tulsa** Rim Drive Takeup

Test Equipment:

[TST886](#) – **Haefely Trench** Hi Voltage Tester, 1000 KVA, AC, Year 1996

[TST887](#) – **Hipotronics** Hi Voltage Tester

[TST888](#) – **MTS Insight** Tensile Tester, Electromechanical, 5kN Standard Length

[TST889](#) – **Blue M** Oven, SPX Thermal Product Solutions, Model ESP400A

[TST890](#) – **Baxter Scientific Products** Gravimetric Oven, Model DS-44

[TST891](#) – **Yamato Gravity** Convection Oven, Model DVS600

[TST892](#) – **Thermo Fisher Scientific** Ultra Low Temperature Freezer, Model ULT2050-10-D/V/W

Miscellaneous:

[MSC2551](#) – **Clayton** Steam Generator

[MSC2555](#) – **Quincy** 100 HP compressor

[MSC2561](#) - **KMF** Scrap Baler, Model HL600HD

[OVN189](#) – **Process Heating** curing oven (3 available), Dual Door each side, 350 Degree F, holds 20-72” reels each

[OVN190](#) – **Process Heating** curing oven, 500 Degree F, holds 2-96” reels (used with EXRL43)

[TPR378](#) – Concentric Taping Line, 96” (2.4m) **Royle** Payoff, **Huestis** Footage Counter, **Entwistle** Concentric Taping Head, 6” ID (150mm), 48” (1.2m) **Kalmar** Belt Caterpuller, 84” (2.1m) **Davis Standard** Freestanding Traverse, 96” (2.4m) **Davis Standard Takeup**, Dies and Tooling

[WEL469](#) – **August Strecker** Butt Welder, Model SE130

FORKLIFTS – 13 units available ranging from 5,000 to 25,000 pound (2267 to 11340 kg) capacity, Also Crane, Scissor Lift and Articulating Lift.

REELS – assorted from 22”/24” (560/610mm) and 64” to 120” (1.6 to 3.0m)

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