HEAT: 500 °C  
SPEED: 40%  

HEAT: 430 °C  
SPEED: 5  

Hot Air Welding  
HEAT: 500 °C  
SPEED: 6 M/MIN  
Hot Wedge Welding  
HEAT: 450 °C  
SPEED: 10 M/MIN  

Hot Air Welding  
HEAT: 500 °C  
SPEED: 6 M/MIN  
Hot Wedge Welding  
HEAT: 450 °C  
SPEED: 10 M/MIN  

HEAT: 730 °C  
SPEED: 18 M/MIN  

***All published weld settings are estimate ranges. The settings of your machine may vary. The testing of all seams and all fabrics is the exclusive responsibility of the operator.***